# Design of timber structures

Rules and formulas according to Eurocode 5

Volume 2







Design of timber structures Volumes 1-3 are adapted to Eurocode 5, Eurocode 0 and Eurocode 1.

- Volume 1: Structural aspects of timber construction
- Volume 2: Rules and formulas according to Eurocode 5
- Volume 3: Examples

#### Preface

This is the third revised edition of *Design of timber structures Volume 2*, *Rules and formulas according to Eurocode 5* published in 2015. Rules and standards change in pace with the development of society, hence a publication of this type needs to be reviewed regularly. Contrary to earlier English editions, the current version is not adapted to the Swedish national choices in Eurocode 1995. Instead, the original Eurocode 1995 is referred to, in order to simply adaptation to different national parameters in the country using the book.

The book series *Design of timber structures Volume* 1–3 has been produced to make it easier for structural designers to calculate timber structures and it is adapted to Eurocodes. It is being used for higher education at universities and institutes.

The book series *Design of timber structures Volume* 1–3 includes *Volume* 1, *Structural aspects of timber construction* as well as *Volume* 3, *Examples*. All three books are available in English and Swedish. Since the books are available in both languages and due to the nuanced content, our goal is that they will play a role for many users on different skill levels. Notice that the Swedish decimal holder "," was kept throughout all the text, instead of the English ".". All photos are taken in Sweden, unless otherwise indicated.

Tord Isaksson and Sven Thelandersson at the Faculty of Engineering at Lund University has been responsible for compilation and editing of *Volume 2*, in collaboration with the authors of the three books. The authors are Roberto Crocetti, Marie Johansson, Robert Kliger, Helena Lidelöw, Annika Mårtensson, Bert Norlin and Anna Pousette.

More information about wood, glulam and timber construction can be found at **www.swedishwood.com**.

Stockholm, April 2022

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# Introduction

The purpose with this document is to present formulas, data and design rules related to the European standard EN 1995-1-1 in a convenient and easy to read manner.

This document is primarily intended for education purposes and should not be referred to as an official document in practical structural design. For that purpose the original documents EN 1995-1-1 and other associated EN standards should be used.

# General concepts

## 2.1 Load duration classes

#### Tabell 2.1 Load duration classes

Load duration classes	Accumulated duration	Examples of loading
Permanent (P)	> 10 years	Self weight
Long-term (L)	6 months – 10 years	Storage
Medium-term (M)	1 week – 6 months	Imposed floor load Snow load
Short-term (S)	< 1 week	Wind load Snow load
Instantaneous (I)		Wind gusts Accidental load

Source: Table according to EN 1995-1-1:2004, 2.3.1.2.

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### 2.2 Service classes (EN 1995-1-1, 2.3.1.3)

#### Service class 1

The average moisture content for most softwood species will not exceed 12 %, which corresponds to an environment with temperature of 20  $^{\circ}$ C and relative humidity only exceeding 65 % a few weeks per year.

**Examples:** External walls surrounding permanently heated premises and are protected by tight and ventilated external cladding. Elements in heated indoor environment.

#### Service class 2

The average moisture content for most softwood species will not exceed 20 %, which corresponds to an environment with temperature of 20  $^{\circ}$ C and relative humidity only exceeding 85 % a few weeks per year.

**Examples:** Wooden elements which are ventilated and protected against direct precipitation, such as roof trusses, attic and crawl space floors. Structures in ventilated buildings which are not permanently heated or premises with activities or storage not generating moisture, such as summer houses, unheated attics, garages and storages, farm buildings and crawl spaces ventilated by outdoor air.

#### Service class 3

The average moisture content for most softwood species exceeds 20 %, which gives a higher moisture content than that specified for service class 2.

**Examples:** Structures not protected from precipitation or in ground contact, and scaffoldings.

### 2.3 Load combination factors $\psi$

#### Table 2.2 Load combination factors

Load	Ψo	Ψ1	Ψ2
Imposed load in buildings, category <sup>1)</sup>			
A: Residential areas	0,7	0,5	0,3
B: Office areas	0,7	0,5	0,3
C: Assembly areas	0,7	0,7	0,6
D: Shopping areas	0,7	0,7	0,6
E: Storage areas	1,0	0,9	0,8
F: Traffic area, vehicle weight $\leq$ 30 kN	0,7	0,7	0,6
G: Traffic area, 30 kN ≤ vehicle weight ≤ 160 kN	0,7	0,5	0,3
H: Roofs	0	0	0
Snow load			
Finland, Iceland, Norway, Sweden	0,7	0,5	0,2
Rest of Europe, $H > 1000$ m above sea level	0,7	0,5	0,2
Rest of Europe, $H \le 1000$ m above sea level	0,5	0,2	0
Wind load	0,6	0,2	0
Thermal load (non-fire) in buildings	0,6	0,5	0

<sup>1)</sup> Category according to EN 1991-1-1.

Source: Table according to EN 1990, table A1.1.

# Material properties

# 3.1 Design value for strength in the ultimate limit states, ULS

$$f_{\rm d} = \frac{k_{\rm mod} \cdot f_{\rm k}}{\gamma_{\rm M}}$$

where:

- $f_{\rm d}$  design value for strength parameter.
- $f_k$  characteristic value for strength parameter.
- $\hat{k_{mod}}$  modification factor taking into account the effect on strength parameters.
- $\gamma_{\rm M}$  partial coefficient for material, see table 3.1.

#### Table 3.1 Partial coefficient $\gamma_{M}$ for materials in ultimate limit state

Material	۲ <sub>M</sub>
Structural timber	1,3
Glued laminated timber	1,25
LVL, plywood, OSB	1,2
Particleboard	1,3
Fibreboard (hard, medium, MDF)	1,3
Wood connections <sup>1)</sup>	1,3
Punched metal plate connections <sup>2)</sup>	1,25

<sup>1)</sup> Refers to all types of connections in a wooden construction, unless otherwise stated.

<sup>2)</sup> Refers to connections with pressed punched metal plate fasteners carried out under controlled conditions.

Source: Table according to EN 1995-1-1:2004, 2.4.1.

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# 3.2 Strength modification factor $k_{\text{mod}}$

In a connection between wood materials with different values of  $k_{\rm mod}$ , the strength modification factor can be determined as:

$$k_{\rm mod} = \sqrt{k_{\rm mod,1}k_{\rm mod,2}}$$

where  $k_{\rm mod,i}$  is the strength modification factor of the materials 1 and 2.

<b>Table 3.2</b> Strength modification factors $k_{mod}$	for service classes and load-duration classes
--	---

Material	aterial Associated		Load duration class						
	material standard	class	Р	L	м	S	I		
Structural timber	EN 14081-1	1	0,60	0,70	0,80	0,90	1,10		
		2	0,60	0,70	0,80	0,90	1,10		
		3	0,50	0,55	0,65	0,70	0,90		
Glulam	EN 14080	1	0,60	0,70	0,80	0,90	1,10		
		2	0,60	0,70	0,80	0,90	1,10		
		3	0,50	0,55	0,65	0,70	0,90		
Laminated veneer lumber	EN 14374	1	0,60	0,70	0,80	0,90	1,10		
(LVL)	EN 14279	2	0,60	0,70	0,80	0,90	1,10		
		3	0,50	0,55	0,65	0,70	0,90		
Plywood	EN 636								
	Туре 1	1	0,60	0,70	0,80	0,90	1,10		
	Туре 2	2	0,60	0,70	0,80	0,90	1,10		
	Туре 3	3	0,50	0,55	0,65	0,70	0,90		
Oriented strand board	EN 300								
(OSB)	OSB/2	1	0,30	0,45	0,65	0,85	1,10		
	OSB/3, OSB/4	1	0,40	0,50	0,70	0,90	1,10		
	OSB/3, OSB/4	2	0,30	0,40	0,55	0,70	0,90		
Particleboard	EN 312								
	Type P4, P5	1	0,30	0,45	0,65	0,85	1,10		
	Туре Р5	2	0,20	0,30	0,45	0,60	0,80		
	Type P6, P7	1	0,40	0,50	0,70	0,90	1,10		
	Туре Р7	2	0,30	0,40	0,55	0,70	0,90		
Fibreboard, hard	EN 622-2	-	-						
	HB.LA, HB.HLA 1, 2	1	0,30	0,45	0,65	0,85	1,10		
	HB.HLA 1, 2	2	0,20	0,30	0,45	0,60	0,80		
Fibreboard, medium	EN 622-3								
	MBH.LA 1, 2	1	0,20	0,40	0,60	0,80	1,10		
	MBH.HLS 1, 2	1	0,20	0,40	0,60	0,80	1,10		
	MBH.HLS 1, 2	2	1)	1)	1)	0,45	0,80		
Fibreboard, MDF	EN 622-5								
	MDF.LA, MDF.HLS	1	0,20	0,40	0,60	0,80	1,10		
	MDF.HLS	2	1)	1)	1)	0,45	0,80		

<sup>1)</sup> In service class 2 fibreboards of classes MBH.HLS1, MBH.HLS2 and MDF.HLS are not allowed to be used in load duration classes P, L and M.

Source: Table according to EN 1995-1-1:2004, 3.1.3.

## 3.3 Size effects

For some materials and failure modes size effects, also called volume effects, may be considered, *see* EN 1995-1-1, 3.2 – 3.4.

**Structural timber in bending and tension:** For depths smaller than 150 mm the characteristic values  $f_{m,k}$  and  $f_{t,0,k}$  may be increased by the factor  $k_h$  where:

$$k_{\rm h} = \min \begin{cases} \left(\frac{150}{h}\right)^{0.2} \\ 1,3 \end{cases}$$

with:

*h* section depth in mm.

**Glued laminated timber in bending and tension:** For rectangular cross sections with depths smaller than 600 mm, values for  $f_{\rm m,k}$  and  $f_{\rm t,0,k}$  may be increased by a factor  $k_{\rm h}$  where:

$$k_{\rm h} = \min \left\{ \begin{array}{c} \left(\frac{600}{h}\right)^{0,1} \\ 1,1 \end{array} \right.$$

with:

*h* section depth in mm.

Laminated veneer lumber (LVL) in bending: For other depths than 300 mm, value for  $f_{m,k}$  should be corrected by a factor  $k_h$  where:

$$k_{\rm h} = \min \begin{cases} \left(\frac{300}{h}\right)^s \\ 1,2 \end{cases}$$

with:

- *h* section depth in mm.
- *s* parameter for size effect, *see section 3.4.3, page 14.*

**LVL in tension:** The reference length in tension is 3 000 mm. For other lengths the tension strength  $f_{t,0,k}$  should be multiplied with the factor  $k_{\ell}$  where:

$$k_{\ell} = \min \begin{cases} \left(\frac{3000}{\ell}\right)^{s/2} \\ 1,1 \end{cases}$$

with:

 $\ell$  length in mm.

Values of the parameter *s* for size effect of LVL given in EN 14374 shall be used, see also *section* 3.4.3, *page* 14.



Vasaplan, Umeå.

# 3.4 Material properties for standardized wood products

#### 3.4.1 Structural timber

### Table 3.3 Characteristic strength and stiffness properties in MPa and densities in kg/m<sup>3</sup> for structural timber in strength classes C14 - C40

Property	C14	C16	C18	C20	C22
Strength values					
Bending parallel to grain $f_{m,k}$	14	16	18	20	22
Tension parallel to grain $f_{\rm t,0,k}$	7,2	8,5	10	11,5	13
Tension perpendicular to grain $f_{t,90,k}$	0,4	0,4	0,4	0,4	0,4
Compression parallel to grain $f_{c,0,k}$	16	17	18	19	20
Compression perpendicular to grain $f_{c,90,k}$	2,0	2,2	2,2	2,3	2,4
Shear f <sub>v,k</sub>	3,0	3,2	3,4	3,6	3,8
Stiffness value for capacity analysis					
Elastic modulus E <sub>0,05</sub>	4 700	5 400	6 000	6 400	6 700
Stiffness values for deformation calculations, mean values				1	
Elastic modulus parallel to grain $E_{0,mean}$	7 000	8 000	9 000	9 500	10 000
Elastic modulus perpendicular to grain $E_{_{90,mean}}$	230	270	300	320	330
Shear modulus G <sub>mean</sub>	440	500	560	590	630
Density				1	
Density $ ho_k^{1}$	290	310	320	330	340
Density $ ho_{mean}$ 2)	350	370	380	400	410
Property	C24	C27	C30	C35	C40
Property Strength values	C24	C27	C30	C35	C40
Property Strength values Bending parallel to grain $f_{m,k}$	C24 24	<b>C27</b> 27	<b>C30</b> 30	<b>C35</b> 35	<b>C40</b> 40
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$	C24 24 14,5	C27 27 16,5	C30 30 19	C35 35 22,5	<b>C40</b> 40 26
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$	C24 24 14,5 0,4	<b>C27</b> 27 16,5 0,4	C30 30 19 0,4	C35 35 22,5 0,4	<b>C40</b> 40 26 0,4
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$	C24 24 14,5 0,4 21	<b>C27</b> 27 16,5 0,4 22	C30 30 19 0,4 24	C35 35 22,5 0,4 25	<b>C40</b> 40 26 0,4 27
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$	C24 24 14,5 0,4 21 2,5	C27 27 16,5 0,4 22 2,5	C30 30 19 0,4 24 2,7	C35 35 22,5 0,4 25 2,7	C40 40 26 0,4 27 2,8
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$	C24 24 14,5 0,4 21 2,5 4,0	C27 27 16,5 0,4 22 2,5 4,0	C30 30 19 0,4 24 2,7 4,0	C35 35 22,5 0,4 25 2,7 4,0	C40 40 26 0,4 27 2,8 4,0
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis	C24 24 14,5 0,4 21 2,5 4,0	C27 27 16,5 0,4 22 2,5 4,0	C30 30 19 0,4 24 2,7 4,0	C35 35 22,5 0,4 25 2,7 4,0	C40 40 26 0,4 27 2,8 4,0
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$	C24 24 14,5 0,4 21 2,5 4,0 7400	C27 27 16,5 0,4 22 2,5 4,0 7 700	C30 30 19 0,4 24 2,7 4,0 8000	C35 35 22,5 0,4 25 2,7 4,0 8 700	C40 40 26 0,4 27 2,8 4,0 9400
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$ Stiffness values for deformation calculations, mean values	C24 24 14,5 0,4 21 2,5 4,0 7400	C27 16,5 0,4 22 2,5 4,0 7700	C30 30 19 0,4 24 2,7 4,0 8000	C35 35 22,5 0,4 25 2,7 4,0 8 700	C40 40 26 0,4 27 2,8 4,0 9400
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,90,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$ Stiffness values for deformation calculations, mean values         Elastic modulus parallel to grain $E_{0,mean}$	C24 24 14,5 0,4 21 2,5 4,0 7,400 7,400	C27 16,5 0,4 22 2,5 4,0 7700	C30 30 19 0,4 24 2,7 4,0 8000 8000	C35 35 22,5 0,4 25 2,7 4,0 8700 8700	C40 40 26 0,4 27 2,8 4,0 9 400 9 400
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$ Stiffness values for deformation calculations, mean values         Elastic modulus parallel to grain $E_{0,mean}$ Elastic modulus perpendicular to grain $E_{90,mean}$	C24 24 14,5 0,4 21 2,5 4,0 7400 7400 11000	C27 16,5 0,4 22 2,5 4,0 7700 7700 11500 380	C30 30 19 0,4 24 2,7 4,0 8000 8000 12000 400	C35 35 22,5 0,4 25 2,7 4,0 8700 8700 13000 430	C40 40 26 0,4 27 2,8 4,0 9400 9400 14000 470
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$ Stiffness values for deformation calculations, mean values         Elastic modulus parallel to grain $E_{0,mean}$ Elastic modulus perpendicular to grain $E_{90,mean}$ Shear modulus $G_{mean}$	C24 24 14,5 0,4 21 2,5 4,0 7400 7400 11000 370 690	<ul> <li>C27</li> <li>16,5</li> <li>0,4</li> <li>22</li> <li>2,5</li> <li>4,0</li> <li>7700</li> <li>11500</li> <li>380</li> <li>720</li> </ul>	C30 30 19 0,4 24 2,7 4,0 8000 8000 12000 400 750	C35 35 22,5 0,4 25 2,7 4,0 8700 8700 13000 430 810	<ul> <li>C40</li> <li>40</li> <li>26</li> <li>0,4</li> <li>27</li> <li>2,8</li> <li>4,0</li> <li>9 400</li> <li>9 400</li> <li>14 000</li> <li>470</li> <li>880</li> </ul>
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$ Stiffness values for deformation calculations, mean values         Elastic modulus perpendicular to grain $E_{0,mean}$ Elastic modulus perpendicular to grain $E_{0,mean}$ Shear modulus $G_{mean}$	C24 24 14,5 0,4 21 2,5 4,0 7400 7400 11000 370 690	C27 16,5 0,4 22 2,5 4,0 7700 11 500 380 720	C30 30 19 0,4 24 2,7 4,0 8000 12000 12000 400 750	C35 35 22,5 0,4 25 2,7 4,0 8700 8700 13000 430 810	C40 40 26 0,4 27 2,8 4,0 9400 9400 14000 470 880
Property         Strength values         Bending parallel to grain $f_{m,k}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ Stiffness value for capacity analysis         Elastic modulus $E_{0,05}$ Stiffness values for deformation calculations, mean values         Elastic modulus parallel to grain $E_{0,mean}$ Elastic modulus perpendicular to grain $E_{0,mean}$ Shear modulus $G_{mean}$ Density         Density $\rho_k$ <sup>1</sup>	C24 24 14,5 0,4 21 2,5 4,0 7400 7400 11000 370 690 690	C27 16,5 0,4 22 2,5 4,0 7700 11500 380 720 360	C30 30 19 0,4 24 2,7 4,0 8000 12000 400 750 380	C35 35 22,5 0,4 25 2,7 4,0 8700 8700 13000 430 810 810	C40 40 26 0,4 27 2,8 4,0 9400 9400 14000 470 880 880

 $^{\rm 1)}~\rho_{\rm k}$  corresponds to the 0,05 percentile.

 $^{\rm 2)}~\rho_{\rm mean}$  corresponds to the 0,50 percentile.

Source: Table according to EN 338:2016.

The shear strength for rolling shear in structural timber is approximately equal to twice the tension strength perpendicular to grain according to EN 1995-1-1, 6.1.7, that is 0.8 MPa. *See figure 3.1*.



Figure 3.1 a) Member with a shear stress component perpendicular to grain (shear).
b) Member with both shear stress components perpendicular to grain (rolling shear).
Two practical examples. c) Glued wooden cleat on column, shear between contact surfaces (1) and (2).
d) Two beams glued together, rolling shear between contact surfaces (1) and (2).

### 3.4.2 Glued laminated timber (glulam)

 Table 3.4 Characteristic strength and stiffness properties in MPa and densities in kg/m<sup>3</sup> for combined (c), homogeneous (h) and resawn (s) glulam <sup>1) (2) 3)</sup>

Property	GL22c	GL24c	GL26c	GL28c	GL28cs	GL30c	GL32c
Strength values							
Bending parallel to grain $f_{m,k}^{4}$	22	24	26	28	28	30	32
Tension parallel to grain $f_{t,0,k}$	16	17	19	19,5	19,5	19,5	19,5
Tension perpendicular to grain $f_{t,90,k}$	0,5	0,5	0,5	0,5	0,5	0,5	0,5
Compression parallel to grain $f_{c,0,k}$	20	21,5	23,5	24	24	24,5	24,5
Compression perpendicular to grain $f_{c,90,k}$	2,5	2,5	2,5	2,5	2,5	2,5	2,5
Shear f <sub>v,k</sub> (shear and torsion)	3,5	3,5	3,5	3,5	3,5	3,5	3,5
Rolling shear $f_{r,k}$	1,2	1,2	1,2	1,2	1,2	1,2	1,2
Stiffness values for capacity analysis							
Elastic modulus E <sub>0,05</sub>	8 600	9 100	10 000	10 400	10 400	10 800	11 200
Elastic modulus E <sub>90,05</sub>	250	250	250	250	250	250	250
Shear modulus $G_{05}$	540	540	540	540	540	540	540
Stiffness values for deformation calculation	ons, mean v	alues					
Elastic modulus E <sub>0,mean</sub>	10 400	11 000	12 000	12 500	12 500	13 000	13 500
Elastic modulus E <sub>90,mean</sub>	300	300	300	300	300	300	300
Shear modulus $G_{mean}$	650	650	650	650	650	650	650
Density							
Density $ ho_{ m k}$	355	365	385	390	390	390	400
Density $ ho_{\text{mean}}$	390	400	420	420	430	430	440
	1						
Property	GL22h	GL24h	GL26h	GL28h	GL28hs	GL30h	GL32h
Property Strength values	GL22h	GL24h	GL26h	GL28h	GL28hs	GL30h	GL32h
Property Strength values Bending parallel to grain f <sub>m,k</sub> <sup>4)</sup>	<b>GL22h</b>	<b>GL24h</b> 24	<b>GL26h</b> 26	<b>GL28h</b> 28	<b>GL28hs</b> 28	<b>GL30h</b> 30	<b>GL32h</b> 32
Property         Strength values         Bending parallel to grain $f_{m,k}^{4}$ Tension parallel to grain $f_{t,0,k}^{4}$	GL22h 22 17,6	GL24h 24 19,2	GL26h 26 20,8	GL28h 28 22,4	GL28hs 28 22,4	GL30h 30 24	GL32h 32 25,6
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$	<b>GL22h</b> 22 17,6 0,5	GL24h 24 19,2 0,5	<b>GL26h</b> 26 20,8 0,5	GL28h 28 22,4 0,5	<b>GL28hs</b> 28 22,4 0,5	GL30h 30 24 0,5	GL32h 32 25,6 0,5
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$	GL22h 22 17,6 0,5 22	<b>GL24h</b> 24 19,2 0,5 24	<b>GL26h</b> 20,8 0,5 26	<b>GL28h</b> 28 22,4 0,5 28	CL28hs           28           22,4           0,5           28	GL30h 30 24 0,5 30	GL32h 32 25,6 0,5 32
Property         Strength values         Bending parallel to grain $f_{m,k}^{(4)}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,90,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,90,k}$	GL22h 22 17,6 0,5 22 2,5	GL24h 24 19,2 0,5 24 2,5	GL26h 20,8 0,5 26 2,5	GL28h 22,4 0,5 28 2,5	CL28hs       28       22,4       0,5       28       2,5	GL30h 30 24 0,5 30 2,5	GL32h 32 25,6 0,5 32 2,5
PropertyStrength valuesBending parallel to grain $f_{m,k}^{-4)}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,90,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,90,k}^{-6}$ Shear $f_{v,k}^{-6}$ (shear and torsion)	CL22h 22 17,6 0,5 22 2,5 3,5	GL24h 24 19,2 0,5 24 2,5 3,5	GL26h       26       20,8       0,5       26       2,5       3,5	GL28h 22,4 0,5 28 2,5 3,5	GL28hs       28       22,4       0,5       28       2,5       3,5	GL30h 30 24 0,5 30 2,5 3,5	GL32h 32 25,6 0,5 32 2,5 3,5
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,90,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,0,k}^{-6}$ Shear $f_{v,k}^{-6}$ (shear and torsion)         Rolling shear $f_{r,k}^{-6}$	GL22h 22 17,6 0,5 22 2,5 3,5 1,2	GL24h 19,2 0,5 24 2,5 3,5 1,2	GL26h 20,8 0,5 26 2,5 3,5 1,2	GL28h 22,4 0,5 28 2,5 3,5 1,2	CL28hs 22,4 0,5 28 2,5 3,5 1,2	GL30h 30 24 0,5 30 2,5 3,5 3,5 1,2	GL32h 32 25,6 0,5 32 2,5 3,5 3,5 1,2
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,90,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,0,k}^{-6}$ Shear $f_{v,k}^{-1}$ (shear and torsion)         Rolling shear $f_{r,k}^{-6}$ Stiffness values for capacity analysis	GL22h 22 17,6 0,5 22 2,5 3,5 1,2	GL24h 19,2 0,5 24 2,5 3,5 1,2	GL26h 20,8 0,5 2,5 3,5 1,2	GL28h 22,4 0,5 28 2,5 3,5 1,2	CL28hs 22,4 0,5 28 2,5 3,5 1,2	GL30h 30 24 0,5 30 2,5 3,5 1,2	GL32h 32 25,6 0,5 32 2,5 3,5 1,2
PropertyStrength valuesBending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,90,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,90,k}^{-6}$ Shear $f_{v,k}^{-1}$ (shear and torsion)Rolling shear $f_{r,k}^{-6}$ Stiffness values for capacity analysisElastic modulus $E_{0,05}$	GL22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800	GL24h 24 19,2 0,5 24 2,5 3,5 1,2 9 600	GL26h 20,8 0,5 26 2,5 3,5 1,2 1,2	GL28h 22,4 0,5 28 2,5 3,5 1,2 1,2	GL28hs 22,4 0,5 28 2,5 3,5 1,2 10500	GL30h 30 24 0,5 30 2,5 3,5 1,2 11 300	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 1,2
PropertyStrength valuesBending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,0,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,0,k}^{-6}$ Shear $f_{v,k}$ (shear and torsion)Rolling shear $f_{r,k}^{-6}$ Stiffness values for capacity analysisElastic modulus $E_{0,05}$	GL22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250	GL26h 20,8 0,5 26 2,5 3,5 1,2 10 100 250	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250	GL28hs 22,4 0,5 28 2,5 3,5 1,2 10,500 250	GL30h 30 24 0,5 30 2,5 3,5 1,2 11 300 250	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 1,2 11 800 250
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,0,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,0,k}^{-6}$ Shear $f_{v,k}^{-1}$ (shear and torsion)         Rolling shear $f_{r,k}^{-6}$ Stiffness values for capacity analysis         Elastic modulus $E_{0,05}^{-6,05}$ Elastic modulus $G_{05}^{-6,05}$	GL22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540	GL26h 20,8 0,5 26 2,5 3,5 1,2 10100 250 540	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540	CL28hs         28         22,4         0,5         28         2,5         3,5         1,2         10500         250         540	GL30h 30 24 0,5 30 2,5 3,5 1,2 1,2 11 300 250 540	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 1,2 11 800 250 540
Property         Strength values         Bending parallel to grain $f_{m,k}^{(4)}$ Tension parallel to grain $f_{t,0,k}^{(4)}$ Tension perpendicular to grain $f_{t,90,k}^{(5)}$ Compression parallel to grain $f_{c,0,k}^{(5)}$ Compression perpendicular to grain $f_{c,90,k}^{(5)}$ Shear $f_{v,k}^{(c)}$ (shear and torsion)         Rolling shear $f_{r,k}^{(5)}$ Stiffness values for capacity analysis         Elastic modulus $E_{90,05}$ Shear modulus $G_{05}$ Stiffness values for deformation calculation	GL 22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540 00ns, mean V	GL24h 24 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540 ralues	GL26h 20,8 0,5 2,6 2,5 3,5 1,2 10100 250 540	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540	GL28hs 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540	GL30h 30 24 0,5 30 2,5 3,5 1,2 11,2 11 300 250 540	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 11 800 250 540
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ (shear and torsion)         Rolling shear $f_{r,k}$ Stiffness values for capacity analysis         Elastic modulus $E_{0,05}$ Shear modulus $G_{05}$ Stiffness values for deformation calculati         Elastic modulus $F_{0,mean}$	GL 22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540 0ns, mean v 10 500	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540 ralues	GL26h 20,8 0,5 26 2,5 3,5 1,2 10 100 250 540 12 100	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 540 540	GL28hs 28 2,4 0,5 28 2,5 3,5 1,2 10 500 540 540 13 100	GL30h 30 24 0,5 30 2,5 3,5 1,2 11 300 540 540	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 11 800 250 540 540
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,0,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,0,k}^{-6}$ Shear $f_{v,k}^{-6}$ (shear and torsion)         Rolling shear $f_{r,k}^{-6}$ Stiffness values for capacity analysis         Elastic modulus $E_{0,05}^{-6,05}$ Shear modulus $G_{05}^{-6,05}$ Stiffness values for deformation calculati         Elastic modulus $E_{0,mean}^{-6,0}$ Elastic modulus $E_{0,mean}^{-6,0}$	GL 22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540 ons, mean v 10 500 300	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540 values 11 500 300	GL26h 20,8 0,5 26 2,5 3,5 1,2 10 100 250 540 12 100 300	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540 12 600 300	CL28hs         28         22,4         0,5         28         2,5         3,5         1,2         10 500         250         540         13 100         3001	GL30h 30 24 0,5 30 2,5 3,5 1,2 11 300 250 540 13 600 300	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 1,2 11 800 250 540 14 200 300
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,90,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,90,k}^{-6}$ Shear $f_{v,k}^{-1}$ (shear and torsion)         Rolling shear $f_{r,k}^{-1}$ Stiffness values for capacity analysis         Elastic modulus $E_{0,05}^{-6}$ Shear modulus $G_{05}^{-6}$ Stiffness values for deformation calculati         Elastic modulus $E_{0,mean}^{-6}$ Elastic modulus $E_{0,mean}^{-6}$ Shear modulus $G_{mean}^{-6}$	GL 22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540 ons, mean v 10 500 300 650	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540 ralues 11 500 300 650	GL26h 20,8 0,5 2,6 2,5 3,5 1,2 10100 250 540 540 12100 300 650	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540 540 12 600 300 650	CL28hs         22,4         0,5         28         2,5         3,5         1,2         0         10 500         250         3,5         11,2         10 500         3540         3540         3540         3540         300         300         650	GL30h 30 24 0,5 30 2,5 3,5 1,2 1,2 11 300 250 540 13 600 300 650	GL32h 32 25,6 32 2,5 3,5 1,2 1,2 11 800 250 540 540 14 200 300 300 650
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}^{-4}$ Tension perpendicular to grain $f_{t,90,k}^{-6}$ Compression parallel to grain $f_{c,0,k}^{-6}$ Compression perpendicular to grain $f_{c,90,k}^{-6}$ Shear $f_{v,k}^{-1}$ (shear and torsion)         Rolling shear $f_{r,k}^{-1}$ Stiffness values for capacity analysis         Elastic modulus $E_{90,05}^{-6}$ Shear modulus $G_{05}^{-6}$ Stiffness values for deformation calculati         Elastic modulus $E_{0,mean}^{-6}$ Elastic modulus $E_{90,mean}^{-6}$ Shear modulus $G_{mean}^{-6}$ Density	GL 22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540 00ns, mean V 10 500 300 650	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540 540 11 500 300 650	GL26h 20,8 0,5 26 2,5 3,5 1,2 10 100 250 540 12 100 300 650	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540 12 600 300 650	GL28hs 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540 13 100 300 650	GL30h 30 24 0,5 30 2,5 3,5 1,2 11 300 250 540 13 600 300 650	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 11 800 250 540 14 200 300 14 200
Property         Strength values         Bending parallel to grain $f_{m,k}^{-4}$ Tension parallel to grain $f_{t,0,k}$ Tension perpendicular to grain $f_{t,0,k}$ Compression parallel to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Compression perpendicular to grain $f_{c,0,k}$ Shear $f_{v,k}$ (shear and torsion)         Rolling shear $f_{r,k}$ Stiffness values for capacity analysis         Elastic modulus $E_{0,05}$ Shear modulus $G_{05}$ Stiffness values for deformation calculati         Elastic modulus $E_{0,05}$ Shear modulus $G_{05}$ Stiffness values for deformation calculati         Elastic modulus $E_{0,mean}$ Elastic modulus $E_{0,mean}$ Shear modulus $G_{mean}$ Density         Density	GL 22h 22 17,6 0,5 22 2,5 3,5 1,2 8 800 250 540 0ns, mean V 10 500 300 650	GL24h 19,2 0,5 24 2,5 3,5 1,2 9 600 250 540 values 11 500 300 650	GL26h 20,8 0,5 26 2,5 3,5 1,2 10100 250 540 12100 300 650	GL28h 22,4 0,5 28 2,5 3,5 1,2 10 500 250 540 12 600 300 650	GL28hs 22,4 0,5 28 2,5 3,5 1,2 10 500 2500 13 100 13 100 13 100 13 000 13 100 13 10	GL30h 30 24 0,5 30 2,5 3,5 1,2 11 300 250 540 13 600 300 650	GL32h 32 25,6 0,5 32 2,5 3,5 1,2 3,5 1,2 11 800 250 540 540 14 200 300 650

<sup>1)</sup> Here index g (for glulam) has been omitted in the property designations.

<sup>2)</sup> For applications in Sweden the dominating strength class for glulam is GL30c.

<sup>3)</sup> The characteristic values for bending and tension are valid for glulam with a depth of 600 mm.

For effect of size see section 3.3, page 9.

<sup>4)</sup> The bending strength relative to the weak axis is assumed to be equal to the bending strength relative to the strong axis. Source: Table according to EN 14080:2013.

Width b (mm)	42	56	66	78	90	115	140	160	165	190	215
Depth h											
(mm)											
90	GL28hs	GL28hs	GL28hs	GL28hs	GL30h	GL30h	GL30h		GL30h	GL30h	GL30h
115						GL30h	GL30h		GL30h	GL30h	GL30h
135	GL28hs	GL28hs	GL28hs	GL28hs	GL30h	GL30h	GL30h		GL30h	GL30h	GL30h
140							GL30h				
160								GL30h			
165									GL30h		
180	GL28cs	GL28cs	GL28cs	GL28cs	GL30c						
225	GL28cs	GL28cs	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
270	GL28cs	GL28cs	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
315	GL28cs	GL28cs	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
360	GL28cs*	GL28cs	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
405	GL28cs*	GL28cs	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
450		GL28cs	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
495		GL28cs*	GL28cs	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
540		GL28cs*	GL28cs*	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
585			GL28cs*	GL28cs	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
630			GL28cs*	GL28cs*	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
675				GL28cs*	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
720				GL28cs*	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
765				GL28cs*	GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
810					GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
855					GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
900					GL30c	GL30c	GL30c		GL30c	GL30c	GL30c
945						GL30c	GL30c		GL30c	GL30c	GL30c
990						GL30c	GL30c		GL30c	GL30c	GL30c
1 0 3 5						GL30c	GL30c		GL30c	GL30c	GL30c
1 080						GL30c	GL30c		GL30c	GL30c	GL30c
1 1 2 5						GL30c	GL30c		GL30c	GL30c	GL30c
1 170							GL30c		GL30c	GL30c	GL30c
1 2 1 5							GL30c		GL30c	GL30c	GL30c
1 260							GL30c		GL30c	GL30c	GL30c
1 305							GL30c		GL30c	GL30c	GL30c
1 350							GL30c		GL30c	GL30c	GL30c
1 395							GL30c		GL30c	GL30c	GL30c
1 440									GL30c	GL30c	GL30c
1 485									GL30c	GL30c	GL30c
1 530									GL30c	GL30c	GL30c
1 575									GL30c	GL30c	GL30c
1 620									GL30c	GL30c	GL30c

#### Table 3.5 Manufacturing assortment for glulam columns and glulam beams produced in Sweden, in current strength classes

Bold = Stock assortment for glulam columns and glulam beams produced in Sweden.

\* Resawn glulam in the strength classes GL28cs and GL28hs shall have a depth-/width ratio  $h/b \le 8/1$ .

If a resawn glulam beam with a depth-/widthratio h/b > 8 satisfies the strength verifications, the depth of the glulam beam may however be increased with maintained width, if desired (yet for practical reasons a maximum depth-/widthratio of h/b = 10 is recommended).

#### Explanation:

h = homogeneous, c = combined, s = split (resawn).

### 3.4.3 Laminated veneer lumber (LVL)

Table 3.6	Characteristic strend	th and stiffness	properties in	MPa and densi	ties in $ka/m^3$ for LVL <sup>13</sup>
10010 010	endiaceeristic streng	gen ana sen mess	proper cles in	init a ana action	

Property	Kerto-S Thickness 21–90mm	Kerto-Q Thickness 21–24 mm	Kerto-Q Thickness 27–69 mm
Strength values	1	1	
Bending edgewise f <sub>m.0.edge.k</sub>	44	28	32
- Size effect parameter s	0,12	0,12	0,12
Bending flatwise, parallel to grain $f_{m,0,fiat,k}$ (thickness 21–90 mm)	50	32	36
Bending flatwise, perpendicular to grain $f_{\rm m,90,flat,k}$	-	8,0 <sup>2)</sup>	8,0
Tension parallel to grain $f_{t,0,k}$	35	19	26
Tension edgewise, perpendicular to grain $f_{\rm t,90,edge,k}$	0,8	6,0	6,0
Tension flatwise, perpendicular to grain $f_{\rm t,90,flat,k}$	-	-	-
Compression parallel to grain $f_{c,0,k}$	35	19	26
Compression edgewise, perpendicular to grain $f_{c,90,edge,k}$	6	9	9
Compression flatwise, perpendicular to grain $f_{\rm c,90,flat,k}$	1,8	2,2	2,2
Shear edgewise f <sub>v.0,edge,k</sub>	4,1	4,5	4,5
Shear flatwise, parallel to grain $f_{_{ m v,0,flat,k}}$	2,3	1,3	1,3
Shear flatwise, perpendicular to grain $f_{\rm v,90,flat,k}$	-	0,6	0,6
Stiffness values for capacity analysis			
Elastic modulus			
- parallel to grain, along $E_{0,k}$	11 600	8 300	8 800
- parallel to grain, across $E_{_{90,k}}$	-	1 000 2)	1 700
– edgewise, perpendicular to grain $E_{_{90,edge,k}}$	350	2 000	2 000
– flatwise, perpendicular to grain $E_{_{90,flat,k}}$	100	100	100
Shear modulus			
- edgewise G <sub>0,edge,k</sub>	400	400	400
- flatwise, parallel to grain $G_{0,{\rm flat},k}$	400	60	100
– flatwise, perpendicular to grain $G_{_{90,\mathrm{flat},k}}$	-	16	16
Stiffness values for deformation calculations, mean values	-		
Elastic modulus			
- parallel to grain, along $E_{0,mean}$	13 800	10 000	10 500
- parallel to grain, across E <sub>90,mean</sub>	-	1 200 2)	2 000
– edgewise, perpendicular to grain $E_{_{90,edge,mean}}$	430	2 400	2 400
- flatwise, perpendicular to grain $E_{_{90,flat,mean}}$	130	130	130
Shear modulus			
- edgewise G <sub>0,edge,mean</sub>	600	600	600
- flatwise, parallel to grain $G_{_{0,\mathrm{flat},\mathrm{mean}}}$	600	60	120
– flatwise, perpendicular to grain $G_{_{90,\mathrm{flat,mean}}}$	-	22	22
Density			
Density $ ho_{k}$	480	480	480
Density $ ho_{ m mean}$	510	510	510

<sup>1)</sup> The values in the table are based on a technical approval (VTT Certificate No 184/03, dated 2012) for the dominating European supplier (Metsä Wood) of LVL (Kerto) and are not valid for products from other suppliers. For more information about and peculiarities for Kerto as well as common LVL-dimensions, see VTT Certificate No 184/03 provided by the supplier.

<sup>2)</sup> For the lay up I–III–I the values 14,0; 2 900 och 3 300 can be used instead of the values 8,0; 1 000 och 1 200.

### 3.4.4 Fibreboards

### Table 3.7 Characteristic strength and stiffness properties in MPa and densities in kg/m³ för for fibreboards <sup>(1)3)</sup> Hardboards (humid conditions HB.HLA2) and medium boards (dry conditions MBH.LA2).

Property	(El	Hardboards N 622-2) HB.HL	Medium boards (EN 622-3) MBH.LA2			
		Nomir	al thickness t <sub>non</sub>	" (mm)		
	≤ 3,5	> 3,5 – 5,5	> 5,5	≤10	>10	
Strength values						
Bending f <sub>m</sub>	37	35	32	17	15	
Tension f <sub>t</sub>	27	26	23	9	8	
Compression f <sub>c</sub>	28	27	24	9	8	
Panel shear $f_v$	19	18	16	5,5	4,5	
Planar shear f <sub>r</sub>	3	3	2,5	0,3	0,25	
Mean stiffness values <sup>2)</sup>						
Bending E <sub>m</sub>	5 000	4 800	4 600	3 100	2 900	
Tension and compression $E_{t}$ , $E_{c}$	5 000	4 800	4 600	3 100	2 900	
Panel shear $G_{v}$	2 100	2 000	1 900	1 300	1 200	
Density						
Density $ ho_k$	900	850	800	650	600	

<sup>1)</sup> The values shall be modified by  $k_{mod}$  or  $k_{def}$  according to *table 3.2, page 8,* and *table 9.1, page 32.* MBH.LA2 may only be used in service class 1. HB.HLA2 may be used also in service class 2.

 $^{2)}\,\,5^{th}\,percentile$  values are determined as 0,8 times the mean values.

<sup>3)</sup> The availability of board types and board thicknesses should be checked with the board manufacturers or board suppliers before design is made.

Property	Туре	Nominal thickness <i>t</i> <sub>nom</sub> (mm)					
		> 1,8 – 12	> 12 – 19	> 19 – 30	> 30		
Strength values							
Bending $f_{\rm m}$	MDF.HLS	22,0	22,0	21,0	18,0		
	MDF.LA	21,0	21,0	21,0	19,0		
Tension f <sub>t</sub>	MDF.HLS	18,0	16,5	16,0	13,0		
	MDF.LA	13,0	12,5	12,0	10,0		
Compression $f_c$	MDF.HLS	18,0	16,5	16,0	13,0		
	MDF.LA	13,0	12,5	12,0	10,0		
Panel shear $f_{v}$	MDF.HLS	8,5	8,5	8,5	7,0		
	MDF.LA	6,5	6,5	6,5	5,0		
Mean stiffness values <sup>2)</sup>		·					
Bending E <sub>m</sub>	MDF.HLS	3 700	3 200	3 100	2 800		
	MDF.LA	3 700	3 000	2 900	2 700		
Tension and compression $E_{t}$ , $E_{c}$	MDF.HLS	3 100	2 800	2 700	2 400		
	MDF.LA	2 900	2 700	2 000	1 600		
Panel shear $G_{v}$	MDF.HLS	1 000	1 000	1 000	800		
	MDF.LA	800	800	800	600		
Density							
Density $ ho_{\rm k}$	MDF.HLS	650	600	550	500		
	MDF.LA	650	600	550	500		

Table 3.8 Characteristic strength and stiffness properties in MPa and densities in kg/m<sup>3</sup> for MDF<sup>1) 3)</sup> MDF.HLS for humid conditions and MDF.LA for dry conditions (EN 622-5).

<sup>1)</sup> The values shall be modified by  $k_{mod}$  or  $k_{def}$  according to *table 3.2, page 8*, and *table 9.1, page 32*. MDF.LA may only be used in service class 1. MDF.HLS may be used also in service class 2 in load duration class S and I.

<sup>2)</sup> 5<sup>th</sup> percentile values are determined as 0,85 times the mean values.

<sup>3)</sup> The availability of board types and board thicknesses should be checked with the board manufacturers or board suppliers before design is made.

Source: Tables according to EN 12369-1:2001.

### 3.4.5 Particleboards

Property	Type <sup>2)</sup>	Nominal thickness t <sub>nom</sub> (mm)					
		> 6-13	>13 – 20	> 20 – 25	> 25 – 32	> 32 – 40	> 40
Bending f <sub>m</sub>	P4	14,2	12,5	10,8	9,2	7,5	5,8
	P5	15,0	13,3	11,7	10,0	8,3	7,5
	P6	16,5	15,0	13,3	12,5	11,7	10,0
	P7	18,3	16,7	15,4	14,2	13,3	12,5
Tension $f_{t}$	P4	8,9	7,9	6,9	6,1	5,0	4,4
	P5	9,4	8,5	7,4	6,6	5,6	5,6
	P6	10,5	9,5	8,5	8,3	7,8	7,5
	P7	11,5	10,6	9,8	9,4	9,0	8,0
Compression $f_{c}$	P4	12,0	11,1	9,6	9,0	7,6	6,1
	P5	12,7	11,8	10,3	9,8	8,5	7,8
	P6	14,1	13,3	12,8	12,2	11,9	10,4
	P7	15,5	14,7	13,7	13,5	13,2	13,0
Panel shear $f_{\rm v}$	P4	6,6	6,1	5,5	4,8	4,4	4,2
	P5	7,0	6,5	5,9	5,2	4,8	4,4
	P6	7,8	7,3	6,8	6,5	6,0	5,5
	P7	8,6	8,1	7,9	7,4	7,2	7,0
Planar shear $f_r$	P4	1,8	1,6	1,4	1,2	1,1	1,0
	P5	1,9	1,7	1,5	1,3	1,2	1,0
	P6	1,9	1,7	1,7	1,7	1,7	1,7
	P7	2,4	2,2	2,0	1,9	1,9	1,8
Mean stiffness values 3)			1				
Bending E <sub>m</sub>	P4	3 200	2 900	2 700	2 400	2 100	1 800
	P5	3 500	3 300	3 000	2 600	2 400	2 100
	P6	4 400	4 100	3 500	3 300	3 100	2 800
	P7	4 600	4 200	4 000	3 900	3 500	3 200
Tension E <sub>t</sub>	P4	1 800	1 700	1 600	1 400	1 200	1 100
Compression $E_c$	P5	2 000	1 900	1 800	1 500	1 400	1 300
	P6	2 500	2 400	2 100	1 900	1 800	1 700
	P7	2 600	2 500	2 400	2 300	2 100	2 000
Panel shear $G_{v}$	P4	860	830	770	680	600	550
	P5	960	930	860	750	690	660
	P6	1 200	1 150	1 050	950	900	880
	P7	1 250	1 200	1 150	1 100	1 050	1 000
Density							
Density $ ho_{ m k}$	P4	650	600	550	550	500	500
	P5	650	600	550	550	500	500
	P6	650	600	550	550	500	500
	P7	650	600	550	550	500	500

#### Table 3.9 Characteristic strength and stiffness properties in MPa and densities in kg/m<sup>3</sup> for particleboards <sup>1) 4)</sup>

<sup>1)</sup> The values shall be modified by  $k_{mod}$  or  $k_{def}$  according to *table 3.2, page 8*, and *table 9.1, page 32*. MDF may only be used in service classes according to *table 3.1, EN 1995-1-1*.

Particle boards type 5 and 7 may be used also in service class 2.

 $^{\rm 2)}\,$  Particle boards are classified in types P4 – P7 according to EN 312, parts 4 – 7 respectively.

 $^{3)}\;\;5^{th}$  percentile values are determined as 0,8 times the mean values.

<sup>4)</sup> The availability of board types and board thicknesses should be checked with the board manufacturers or board suppliers before design is made.

Source: Table according to EN 12369-1:2001.

#### 3.4.6 Oriented strand boards (OSB)

Table 3.10 Characteristic strength and stiffness properties in MPa and densities in kg/m <sup>3</sup> for OSB	Table 3.10	Characteristic strength and sti	ffness properties in M	Pa and densities in l	(a/m <sup>3</sup> for OSB <sup>1)</sup>
---	------------	---------------------------------	------------------------	-----------------------	---

	0	SB/2, OSB/3	4)	OSB/4 4)		
Nominal thickness t <sub>nom</sub> (mm)	> 6 – 10	>10 – 18	> 18 – 25	> 6 – 10	>10 – 18	>18 – 25
Strength values					-	
Bending $f_m$ parallel to the strands // <sup>2)</sup>	18,0	16,4	14,8	24,5	23,0	21,0
Bending $f_{\rm m}$ perpendicular to the strands $\perp$ 3)	9,0	8,2	7,4	13,0	12,2	11,4
Tension $f_{\rm t}$ parallel to the strands // 2)	9,9	9,4	9,0	11,9	11,4	10,9
Tension $f_{ m t}$ perpendicular to the strands $\perp$ 3)	7,2	7,0	6,8	8,5	8,2	8,0
Compression $f_c$ parallel to the strands // <sup>2)</sup>	15,9	15,4	14,8	18,1	17,6	17,0
Compression $f_c$ perpendicular to the strands $\perp$ 3)	12,9	12,7	12,4	14,3	14,0	13,7
Panel shear $f_v$	6,8	6,8	6,8	6,9	6,9	6,9
Planar shear f <sub>r</sub>	1,0	1,0	1,0	1,1	1,1	1,1
Mean stiffness values <sup>5)</sup>						
Bending $E_{\rm m}$ parallel to the strands // <sup>2)</sup>	4 930	4 930	4 930	6 780	6 780	6 780
Bending $E_{\rm m}$ perpendicular to the strands $\perp$ 3)	1 980	1 980	1 980	2 680	2 680	2 680
Tension $E_{\rm t}$ parallel to the strands // <sup>2)</sup>	3 800	3 800	3 800	4 300	4 300	4 300
Tension $E_{\rm t}$ perpendicular to the strands $\perp$ 3)	3 000	3 000	3 000	3 200	3 200	3 200
Compression $E_{c}$ parallel to the strands // <sup>2)</sup>	3 800	3 800	3 800	4 300	4 300	4 300
Compression $E_{\rm c}$ perpendicular to the strands $\perp$ 3)	3 000	3 000	3 000	3 200	3 200	3 200
Panel shear $G_{v}$	1 080	1 080	1 080	1 090	1 090	1 090
Planar shear G <sub>r</sub>	50	50	50	60	60	60
Density						
Density $ ho_{k}$	550	550	550	550	550	550

<sup>1)</sup> The values shall be modified by  $k_{mod}$  or  $k_{def}$  according to *table 3.2, page 8*, and *table 9.1, page 32*. OSB/2 may only be used in service class 1. OSB/3 and OSB/4 may be used also in service class 2.

 $^{\scriptscriptstyle 2)}~$  Parallel to the strands in the outer layer.

 $^{\scriptscriptstyle 3)}\,$  Perpendicular to the strands in the outer layer. <sup>4)</sup> Oriented strand boards are classified in types OSB/2-OSB/4, according to EN 300.

 $^{5)}~5^{th}$  percentile values are determined as 0,85 times the mean values.

<sup>6)</sup> The availability of board types and board thicknesses should be checked with the board manufacturers or board suppliers before design is made.

Source: Table according to EN 12369-1:2001.



Figure 3.2 Definition of a) panel shear and b) planar shear.

#### 3.4.7 Plywood

Table 3.11 Characteristic stre	ength values of plywood,
to be used in structural design	1)

	Characteristic stre	noth values	(MPa)			
	Surface grain direction 29					
Strength class <sup>2)</sup>	0 and 90	0	90			
	Bending f <sub>m</sub>	Tension <i>f</i> t				
		Compre	ession f <sub>c</sub>			
F3	3	1,2	1,5			
F5	5	2	2,5			
F10	10	4	5			
F15	15	6	7,5			
F20	20	8	10			
F25	25	10	12,5			
F30	30	12	15			
F40	40	16	20			
F50	50	20	25			
F60	60	24	30			
F70	70	28	35			
F80	80	32	40			

 $^{1)}$  The values shall be modified by  $k_{\rm mod}$  according to *table 3.2, page 8.*  $^{2)}$  Classes is to be identified for both parallel to grain (0)

and perpendicular to grain (90) direction.

The F classes for strength are defined in EN 636.

	Mean modu	ulus (MPa) <sup>3)</sup>				
Class for	Surface grain direction <sup>2)</sup>					
stiffness <sup>2)</sup>	0 and 90	0	90			
	Bending E <sub>m</sub> Ten Comp		ion E <sub>t</sub> ession E <sub>c</sub>			
E5	500	250	400			
E10	1 000	500	800			
E15	1 500	750	1 200			
E20	2 000	1 000	1 600			
E25	2 500	1 250	2 000			
E30	3 000	1 500	2 400			
E40	4 000	2 000	3 200			
E50	5 000	2 500	4 000			
E60	6 000	3 000	4 800			
E70	7 000	3 500	5 600			
E80	8 000	4 000	6 400			
E90	9 000	4 500	7 200			
E100	10 000	5 000	8 000			
E120	12 000	6 000	9 600			
E140	14 000	7 000	11 200			

 Table 3.12
 Classification for modulus of elasticity of plywood in bending, tension and compression<sup>1)</sup>

<sup>1)</sup> The values shall be modified by  $k_{def}$  according to *table 9.1, page 32*.

 <sup>2)</sup> Classes is to be identified for both parallel to grain (0) and perpendicular to grain (90) direction. The E classes for stiffness are defined in EN 636.

<sup>3)</sup> 5<sup>th</sup> percentile values shall be determined as described below.

**Note** The classes for strength (F) and stiffness (E) shall be identified in both directions, 0 and 90, based on bending properties, see EN 636. Values for tension and compression in directions 0 and 90 should be determined based on the classes valid for the same directions.

The 5<sup>th</sup> percentile for stiffness is taken as X times the mean values given in *table 3.12*, where:

- X = 0,67 for panels containing wood species with a mean density < 640 kg/m<sup>3</sup>.
- X = 0,84 for panels containing wood species with a mean density ≥ 640 kg/m<sup>3</sup>.

When the 5th percentile  $\rho_{\rm w,05}$  of the density is known the mean value can be derived from:

$$\rho_{\rm w,mean} = \frac{\rho_{\rm w,05}}{0,823}$$

### Tabell 3.13Mean shear stiffness andcharacteristic shear strength for plywood<sup>1) 2)</sup>

$\rho_{\rm w,mean}$	G <sub>v</sub>	f <sub>v</sub>	G <sub>r</sub>	f,		
(kg/m³)		(MPa)				
350	220	1,8	7,3	0,4		
400	270	2,7	11	0,5		
450	310	3,5	16	0,6		
500	360	4,3	22	0,7		
550	400	5,0	32	0,8		
600	440	5,7	44	0,9		
650	480	6,3	60	1,0		
700	520	6,9	82	1,1		
750	550	7,5	110	1,2		

<sup>1)</sup> The values shall be modified by  $k_{mod}$  or  $k_{def}$  according to *table 3.2, page 8,* and *table 9.1, page 32.* 

<sup>2)</sup> The availability of board types and board thicknesses should be checked with the board manufacturers or board suppliers before design is made.

Source: Tables according to EN 12369-2:2011.

## 3.5 Final modulus of elasticity

In structural analysis of section forces in the ultimate limit state, where stiffness of the structural elements is of importance the final modulus of elasticity  $E_{\text{mean,fin}}$  should be determined by:

$$E_{\text{mean,fin}} = \frac{E_{\text{mean}}}{1 + \psi_2 k_{\text{def}}}$$

with:

 $E_{\rm mean}$  mean value of modulus of elasticity.

the quasi-permanent load combination factor for the action  $\Psi_2$ causing the largest stress in relation to the strength.

 $k_{\rm def}^{}$  factor that accounts for moisture effects on deformation.

An analogous expression should be applied for the shear modulus  $G_{\text{mean}}$  and the slip modulus  $K_{\text{ser}}$  for dowel-type joints. Also see *Chapter 9, page 32*, in this volume (*Volume 2*).



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# Bending

The design bending moment capacity  $M_{\rm Rd}$  is determined as:

$$M_{\rm Rd} = f_{\rm m.d} \cdot W \cdot k_{\rm cri}$$

where:

design value of bending strength.  $f_{m,d}$ 

- $k_{
  m crit}$ W factor accounting for the effect of lateral buckling.
- section modulus.

 $\lambda_{\rm rel,m}\,$  relative slenderness ratio in bending.

$$k_{\text{crit}} = \begin{cases} 1 & \text{for } \lambda_{\text{rel,m}} \le 0,75 \\ 1,56 - 0,75\lambda_{\text{rel,m}} & \text{for } 0,75 < \lambda_{\text{rel,m}} \le 1,4 \\ \frac{1}{\lambda_{\text{rel,m}}^2} & \text{for } 1,4 < \lambda_{\text{rel,m}} \end{cases}$$

$$\lambda_{\rm rel,m} = \sqrt{\frac{f_{\rm m,k}}{\sigma_{\rm m,crit}}}$$

where  $\sigma_{\rm m,crit}$  is the critical bending stress calculated according to the classical theory of lateral stability, using 5-percentile stiffness values (EN 1995-1-1, 6.3.3):

$$\sigma_{\rm m,crit} = \frac{M_{\rm y,crit}}{W_{\rm y}} = \frac{\pi \sqrt{E_{0.05} I_z G_{0.05} I_{\rm tor}}}{\ell_{\rm ef} W_{\rm y}}$$

where:

 $M_{\rm y,crit}$  critical bending moment about the strong axis (y).

 $E_{_{0,05}}~~5^{\rm th}$  percentile value of modulus of elasticity

- parallel to grain.
- $G_{0,05}$  är 5-percentilvärde för skjuvmodul parallellt med fibrerna.
- Iz second moment of area about the weak axis (z).
- $I_{\rm tor}$ torsional moment of inertia.
- $\ell_{\rm ef}$ effective length of the beam, depending on support conditions and load configuration, see table 4.1.
- $W_{\rm v}$ section modulus about the strong axis (y).

For structural timber and glulam with rectangular cross section from softwood the critical bending stress can be taken as:

$$\sigma_{\rm m,crit} = \frac{0,78 \cdot b^2}{h\ell_{\rm ef}} E_{0,05}$$

Table 4.1 Effective length as a ratio of the span <sup>1)</sup>

Beam type	Loading	$\ell_{_{ m ef}}/\ell$
Simply	Constant moment	1,0
supported	Uniformly distributed load	0,9
	Concentrated force at midspan	0,8
Cantilever	Uniformly distributed load	0,5
	Concentrated force at free end	0,8

<sup>1)</sup> The values in the table are valid for a beam with torsionally restrained supports and loaded at the centre of gravity of the cross section. If the load is applied at the compression edge,  $\ell_{\rm ef}$  should be increased 2*h*, and may be decreased by 0,5*h* for a load at the tension edge.

Source: Table according to EN 1995-1-1:2004, 6.3.3.

# Axial loading

5.1 Tension 22

5.2 Compression 23



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### 5.1 Tension

The capacity  $N_{\rm t,0,Rd}$  in tension parallel to the grain is:

$$N_{\rm t,0,Rd} = f_{\rm t,0,d}A$$

#### where:

 $f_{\rm t,0,d}~$  design tension strength parallel to grain.

A cross section area, when calculating the cross section area, cross section reductions due to for example drill-holes and slots shall be taken into account.

The capacity  $N_{\rm t,90,Rd}$  in tension perpendicular to the grain is:

$$N_{\rm t,90,Rd} = f_{\rm t,90,d} \cdot A \qquad \qquad ({\rm for \ structural \ timber})$$

$$N_{\rm t,90,Rd} = \left(\frac{V_0}{V}\right)^{0,2} f_{\rm t,90,d} \cdot A \qquad \text{(for glulam)}$$

where:

- $f_{\rm t,90,d}~{
  m design}$  tension strength perpendicular to grain.
- $V_0$  reference volume = 0,01 m<sup>3</sup>.
- *V* the considered volume under tension.

### 5.2 Compression

The capacity  $N_{c.0.Rd}$  in compression parallel to grain is:

$$N_{c,0,Rd} = f_{c,0,d} \cdot A \cdot k_c$$

$$k_c = \frac{1}{k + \sqrt{k^2 - \lambda_{rel}^2}} \quad \text{for} \quad \lambda_{rel} > 0,3$$

$$k = 0,5 \left(1 + \beta_c \left(\lambda_{rel} - 0,3\right) + \lambda_{rel}^2\right)$$

$$\lambda_{rel} = \frac{\lambda}{\pi} \sqrt{\frac{f_{c,0,k}}{E_{0,05}}}$$

$$\lambda = \frac{\ell_c}{i}$$

$$i = \sqrt{\frac{I}{A}}$$

where:

- $f_{c.0.d}$  design compression strength parallel to grain.
- $f_{\rm c,0,k}~$  characteristic compression strength parallel to grain.
- A cross section area.
- $k_c$ , k instability factors.
- $\lambda_{
  m rel}$  relative slenderness ratio.
- $\lambda$  slenderness ratio.
- $E_{0.05}$  fifth percentile value of modulus of elasticity.
- $\ell_{\rm e}^{\rm ord}$  effective buckling length in compression.
- *i* radius of gyration.
- *I* second moment of area.

The parameter  $\beta_c$  accounts for initial out of straightness and can be taken to 0,2 for structural timber and 0,1 for glulam and LVL.

Cross section reductions due to for example drill-holes and slots can reduce the capacity substantially.

The capacity in compression perpendicular to grain (notice not axial loading) is:

$$N_{\mathrm{c},90,\mathrm{Rd}} = k_{\mathrm{c},90} \cdot f_{\mathrm{c},90,\mathrm{d}} \cdot A_{\mathrm{eff}}$$

where:

- $k_{c,90}$  factor taking into account the load configuration and degree of compressive deformation (EN 1995-1-1, 6.1.5).
- $f_{c,90,d}$  design compressive strength perpendicular to grain, the design value is determined according to *Volume 1: Section 3.1.3.*
- $A_{\rm ef}$  ~~ effective contact area in compression perpendicular to grain.

 $A_{\rm ef}$  should be determined on the basis of an effective contact length  $\ell_{\rm ef}$  parallel to the grain, where the actual contact length  $\ell$  at each side may be increased by 30 mm, but not more than a,  $\ell$  or  $\ell_1/2$ , see figure 5.1, page 24.



**Figure 5.1** Member on a) continuous supports (for example a ground plate on a concrete slab) and b) discrete supports (for example a beam supported by columns).

For a member resting on continuous supports, provided that  $\ell_1 \ge 2h$ , see figure 5.1 *a*), the value of  $k_{c,90}$  should be taken as:

 $k_{c,90} = 1,25$  for structural, softwood timber  $k_{c,90} = 1,5$  for glulam

where  $\ell,\,\ell_{_1}$  and a are defined in *figure 5.1*, and h is the depth of the member.

For members on discrete supports loaded by distributed loads and/or concentrated loads, provided that  $\ell_1 \ge 2h$ , see figure 5.1 b), the value of  $k_{c,90}$  should be taken as:

 $k_{c,90}$  = 1,5 for structural, softwood timber  $k_{c,90}$  = 1,75 for glulam provided that  $\ell \leq 400~{\rm mm}$ 

For example rafters acting at centres < 610 mm may thereby be regarded as a distributed load.

For other cases the value of  $k_{c,90}$  should be taken as 1,0. Also see *Volume 1: Section 3.1.3*.

# Cross section subjected to shear

For a rectangular cross section loaded in bending the shear capacity is determined by:

$$V_{\rm Rd} = \frac{A \cdot f_{\rm v,d}}{1.5}$$

where:

 $f_{\rm v,d}$   $\,$  design shear strength for the actual condition.

For verification of shear resistance for members in bending, the influence of cracks is considered by using an effective width  $b_{\rm ef}$  of the member given by:

$$b_{\rm ef} = k_{\rm cr} \cdot b$$

where:

member in the considered section.
ıl timber and glulam.
od-based products in accordance with ad EN 14374, for example LVL.
c shear strength in MPa.

For possible shear force reduction at supports, see *EN* 1995-1-1, 6.1.7 (3). For cross sections subjected to torsion, see *EN* 1995-1-1, 6.1.8.



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# Cross section subjected to combined stresses

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- 7.3 Kombinerad böjning och axiellt tryck 27



Figure 7.1 Compressive stresses at an angle to the grain

# 7.1 Compression stresses at an angle to the grain

The compressive stresses  $\sigma_{c,a,d}$  at an angle  $\alpha$  to the grain, *see figure 7.1*, should satisfy the following expression:

$$\sigma_{c,\alpha,d} \le \frac{f_{c,0,d}}{\frac{f_{c,0,d}}{k_{c,90} \cdot f_{c,90,d}} \sin^2 \alpha + \cos^2 \alpha}$$

where:

 $f_{\rm c,0,d}~$  design compressive strength parallel to grain.

 $f_{\rm c,90,d}$  design compressive strength perpendicular to grain.

 $k_{c,90}$  factor taking into account effect of stress perpendicular to grain, see section 5.2, page 23..

# 7.2 Combined bending and axial tension

In <u>combined bending and tension</u> the following expression shall be satisfied:

$$\frac{M_{\rm y,Ed}}{M_{\rm y,Rd}} + k_{\rm m} \frac{M_{\rm z,Ed}}{M_{\rm z,Rd}} + \frac{N_{\rm t,0,Ed}}{N_{\rm t,0,Rd}} \le 1$$

$$k_{\mathrm{m}} \frac{M_{\mathrm{y,Ed}}}{M_{\mathrm{y,Rd}}} + \frac{M_{\mathrm{z,Ed}}}{M_{\mathrm{z,Rd}}} + \frac{N_{\mathrm{t,0,Ed}}}{N_{\mathrm{t,0,Rd}}} \leq 1$$

where:

 $\begin{array}{ll} M_{y,{\rm Ed}}, M_{z,{\rm Ed}} & {\rm design\ load\ effect\ from\ bending\ moments\ about\ the\ principal\ axes\ y\ and\ z\ respectively. \end{array} } \\ M_{y,{\rm Rd}}, M_{z,{\rm Rd}} & {\rm design\ load\ effect\ from\ axial\ tension.} \\ M_{y,{\rm Rd}}, M_{z,{\rm Rd}} & {\rm design\ load\ capacity\ in\ bending\ about\ the\ principal\ axes\ y\ and\ z\ respectively. } \\ N_{t,0,{\rm Rd}} & {\rm design\ load\ capacity\ in\ axial\ tension.} \\ M_{t,0,{\rm Rd}} & {\rm design\ load\ capacity\ in\ axial\ tension.} \\ N_{t,0,{\rm Rd}} & {\rm design\ load\ capacity\ in\ axial\ tension.} \\ k_{\rm m} & {\rm reduction\ factor\ =\ 0,7\ for\ rectangular\ cross\ sections.} \end{array}$ 

# 7.3 Combined bending and axial compression

In combined bending and compression without risk for buckling, that is if  $\lambda_{rel} \leq 0,3$ , the following expression shall be satisfied:

$$\frac{M_{\rm y,Ed}}{M_{\rm y,Rd}} + k_{\rm m} \frac{M_{\rm z,Ed}}{M_{\rm z,Rd}} + \left(\frac{N_{\rm c,0,Ed}}{N_{\rm c,0,Rd}}\right)^2 \le 1$$
$$k_{\rm m} \frac{M_{\rm y,Ed}}{M_{\rm y,Rd}} + \frac{M_{\rm z,Ed}}{M_{\rm z,Rd}} + \left(\frac{N_{\rm c,0,Ed}}{N_{\rm c,0,Rd}}\right)^2 \le 1$$

where:

$M_{\rm v,Ed}$ , $M_{\rm z,Ed}$	design load effect from bending moments about
	the principal axes <i>y</i> and z respectively.
$N_{c.0.Ed}$	design load effect from axial compression.
$M_{\rm v,Rd}, M_{\rm z,Rd}$	design load capacity in bending about
	the principal axes $y$ and $z$ respectively.
$N_{c,0,Rd}$	design load capacity in axial compression.
$k_{\rm m}$	reduction factor = 0,7 for rectangular cross sections
	and = 1,0 for other types of cross sections.

In combined bending and compression with risk for buckling, that is if  $\lambda_{rel} > 0,3$ , the following expression shall be satisfied:

$$\frac{M_{\rm y,Ed}}{M_{\rm y,Rd}} + k_{\rm m} \frac{M_{\rm z,Ed}}{M_{\rm z,Rd}} + \frac{N_{\rm c,0,Ed}}{k_{\rm c,y}N_{\rm c,0,Rd}} \le 1$$
$$k_{\rm m} \frac{M_{\rm y,Ed}}{M_{\rm y,Rd}} + \frac{M_{\rm z,Ed}}{M_{\rm z,Rd}} + \frac{N_{\rm c,0,Ed}}{k_{\rm c,z}N_{\rm c,0,Rd}} \le 1$$

For taking into account simultaneous lateral buckling and buckling, see Chapter 4, page 21, respectively section 5.2, page 23, in this volume (Volume 2) for factor  $k_{crit}$  respectively  $k_c$  and also see EN 1995-1-1, 6.3.3 (6).



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# Members with varying cross section or curved shape

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### 8.1 Tapered beams

The stresses  $\sigma_{m,\alpha,d}$  at the tapered edge of a beam with rectangular cross section  $b \times h$  should satisfy the following condition:

$$\sigma_{\mathrm{m},\alpha,\mathrm{d}} = \frac{6M_{\mathrm{d}}}{bh^2} \le k_{\mathrm{m},\alpha} \cdot f_{\mathrm{m},\alpha}$$

where:

- $M_{\rm d}$  design bending moment.
- $f_{\rm m,d}$   $\,$  design bending strength.
- $f_{\rm v,d}$  design shear strength.
- $f_{\rm t,90,d}\,$  design tensile strength perpendicular to grain.
- $k_{{\rm m}.a}$  reduction factor described below.

For tensile stresses parallel to the tapered edge:

$$k_{\rm m,\alpha} = \frac{1}{\sqrt{1 + \left(\frac{f_{\rm m,d}}{0.75 f_{\rm v,d}} \tan \alpha\right)^2 + \left(\frac{f_{\rm m,d}}{f_{\rm t,90,d}} \tan^2 \alpha\right)^2}}$$

For compressive stresses parallel to the tapered edge:

$$k_{m,\alpha} = \frac{1}{\sqrt{1 + \left(\frac{f_{m,d}}{1.5 f_{v,d}} \tan \alpha\right)^2 + \left(\frac{f_{m,d}}{f_{c,90,d}} \tan^2 \alpha\right)^2}}$$

The above condition shall be satisfied for single tapered beams and for double tapered beams in the parts which have a single taper with angle  $\alpha$ , see figure 8.1.



Figure 8.1 Double tapered beam

# 8.2 Double tapered, curved and pitched cambered beams

The stress from a bending moment  $M_{ap,d}$  in the apex zone, *see figure 8.2, page 30*, shall satisfy the following condition:

$$\sigma_{\mathrm{m,d}} = k_{\ell} \frac{6M_{\mathrm{ap,d}}}{bh_{\mathrm{ap}}^2} \le k_{\mathrm{r}} f_{\mathrm{m,d}}$$

with:

$$k_{\ell} = k_{1} + k_{2} \left(\frac{h_{\rm ap}}{r}\right) + k_{3} \left(\frac{h_{\rm ap}}{r}\right)^{2} + k_{4} \left(\frac{h_{\rm ap}}{r}\right)^{3}$$

$$k_{1} = 1 + 1.4 \tan \alpha_{\rm ap} + 5.4 \tan^{2} \alpha_{\rm ap}$$

$$k_{2} = 0.35 - 8 \tan \alpha_{\rm ap}$$

$$k_{3} = 0.6 + 8.3 \tan \alpha_{\rm ap} - 7.8 \tan^{2} \alpha_{\rm ap}$$

$$k_{4} = 6 \tan^{2} \alpha_{\rm ap}$$

$$r = r_{\rm in} + 0.5 h_{\rm ap}$$

$$k_{\rm r} = \begin{cases} 1 & \text{for } \frac{r_{\rm in}}{t} \ge 240 & \text{(double tapered beams)} \\ 0,76+0,001\frac{r_{\rm in}}{t} & \text{for } \frac{r_{\rm in}}{t} < 240 & \text{(curved and pitched cambered beams)} \end{cases}$$

where:

- $k_{\ell}$  correction factor, see above.
- *b* width of the beam.
- $h_{\rm ap}$  depth of the beam at the apex, see figure 8.2, page 30.
- $k_{\rm r}$  reduction factor accounting for the lamination curvature.
- $a_{\rm av}$  inclination of the surface at the apex, see figure 8.2, page 30.
- $r_{in}$  inner radius, see figure 8.2, page 30.
- t glulam lamination thickness.

In the apex zone the largest tensile stress perpendicular to grain  $\sigma_{\rm t,90,d}$  should satisfy the following condition:

 $\sigma_{t,90,d} \le k_{dis} \cdot k_{vol} \cdot f_{t,90,d}$ 

with:

$k_{\rm vol} = \left(\frac{V_0}{V}\right)^{0,2}$	for glulam and LVL with all veneers parallel to
(* )	the beam axis.
$k_{\rm dis} = 1,4$	for double tapered and curved beams.
$k_{dis} = 1,7$	for pitched cambered beams.



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Göransson Arena, Sandviken.

#### where:

- $k_{\rm dis}$  factor accounting for the effect of stress distribution in the apex zone.
- $k_{\rm vol}$  volume factor.
- $f_{\rm t,90,d}~$  design tensile strength perpendicular to grain.
- $V_0$  reference volume 0,01 m<sup>3</sup>.
- V stressed volume of the apex zone in m<sup>3</sup>, see figure 8.2, not greater than 2/3 of the total volume of the beam.
   See calculation formulas in *Volume 1: Table 3.4.*.

The largest tensile stress  $\sigma_{\rm t,90,d}$  perpendicular to grain due to bending moment can be calculated as:

$$\sigma_{\rm t,90,d} = k_{\rm p} \frac{6M_{\rm ap,d}}{bh_{\rm ap}^2}$$

where:

- $M_{\rm ap,d}\,$  design moment giving tensile stress parallel to the inner curved edge.
- $k_{p}$  correction factor, see below.

$$k_{\rm p} = k_5 + k_6 \left(\frac{h_{\rm ap}}{r}\right) + k_7 \left(\frac{h_{\rm ap}}{r}\right)^2$$
  

$$k_5 = 0.2 \tan \alpha_{\rm ap}$$
  

$$k_6 = 0.25 - 1.5 \tan \alpha_{\rm ap} + 2.6 \tan^2 \alpha_{\rm ap}$$
  

$$k_7 = 2.1 \cdot \tan \alpha_{\rm ap} - 4 \cdot \tan^2 \alpha_{\rm ap}$$



**Figure 8.2** a) Double tapered, b) curved and c) pitched cambered beams. Fibre direction parallel to the lower edge. The part marked (1) in the figure is the stressed/curved volume *V*.

### 8.3 Notched members

For notched beams with rectangular cross sections where the grain direction is essentially parallel to the longitudinal axis of the member, the effective shear stress  $\tau_{\rm d}$  at the notched support should satisfy the following condition:

$$\tau_{\rm d} = \frac{1.5V_{\rm d}}{b_{\rm ef}h_{\rm ef}} \le k_{\rm v}f_{\rm v,d}$$

where:

- $h_{\rm ef}$  effective depth as shown in *figure 8.3*.
- $V_{\rm d}$  design shear force.
- $b_{ef}$  effective width of cross section, according to section 6, page 25.
- $k_{v}$  reduction factor, see below.
- $f_{\rm v,d}$  design shear strength.

For beams notched at the opposite side of the support, see figure 8.3 b),  $k_v = 1,0$ .

For beams notched on the same side as the support, see figure 8.3 a):









where:

- *i* notch inclination, see figure 8.3 *a*).
- *h* beam depth, in mm.
- x distance from line of action of support to the corner of the notch, *figure 8.3 a*).

$$\alpha = \frac{h_{\rm ef}}{h}$$

 $k_{\rm n} = \begin{cases} 4,5 & (\text{for LVL}) \\ 5 & (\text{for structural timber}) \\ 6,5 & (\text{for glulam}) \end{cases}$ 

Notice that possible shear force reduction is only allowed in case *b*).

# Serviceability limit states, SLS

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### 9.1 General

Calculation of deflections is usually based on mean values for stiffness properties. Time dependence may be considered by defining a final modulus of elasticity  $E_{\text{mean,fin}}$  as:

$$E_{\text{mean,fin}} = \frac{E_{\text{mean}}}{1 + k_{\text{def}}}$$

where  $E_{\text{mean}}$  is the mean value of the modulus of elasticity and  $k_{\text{def}}$  accounts for moisture effects on deformation, according to *table 9.1*.

Material	Associated		Service class			
	material standard	1	2	3		
Structural timber	EN 14081-1	0,60	0,80	2,00		
Glulam	EN 14080	0,60	0,80	2,00		
LVL	EN 14374, EN 14279	0,60	0,80	2,00		
Plywood	EN 636					
	Туре 1	0,80	-	-		
	Туре 2	0,80	1,00	-		
	Туре 3	0,80	1,00	2,50		
OSB	EN 300					
	OSB/2	2,25	-	-		
	OSB/3, OSB/4	1,50	2,25	-		
Particleboard	EN 312					
	Туре Р4	2,25	-	-		
	Туре Р5	2,25	3,00	-		
	Туре Рб	1,50	-	-		
	Туре Р7	1,50	2,25	-		
Fibreboard, hard	EN 622-2					
	HB.LA	2,25	-	-		
	HB.HLA1, HB.HLA2	2,25	3,00	-		
Fibreboard medium	EN 622-3					
	MBH.LA1, MBH.LA2	3,00	-	-		
	MBH.HLS1, MBH.HLS2	3,00	4,00	-		
Fibreboard, MDF	EN 622-5					
	MDF.LA	2,25	-	-		
	MDF.HLS	2,25	3,00	-		

**Table 9.1** Values of  $k_{def}$  for timber and wood-based materials

Source: Table according to EN 1995-1-1:2004, 3.1.4.

# 9.2 Joint slip

For joints with dowel-type fasteners the slip modulus per shear plane and per fastener can be determined from *table 9.2*.

Table 9.2 Slip modulus  $K_{ser}$  for fasteners and connectors in timber-to-timber andwood panel-to-timber connections

Fastener type	K <sub>ser</sub> (N/mm)	
Dowels		
Bolts with or without clearance <sup>1)</sup>	15 1/22	
Screws	$\rho_{\rm m}^{3.3} d723$	
Nails (with pre-drilling)		
Nails (without pre-drilling)	$\rho_{\rm m}^{1.5} d^{0.8}/30$	
Staples	$\rho_{\rm m}^{1.5} d^{0.8}/80$	
Split-ring connectors type A	4 (2	
Shear-plate connectors type B	$\rho_m a_c / 2$	
Toothed-plate connectors		
- type C1-C9	1,5 p <sub>m</sub> d <sub>c</sub> /4	
-type C10 and C11	$\rho_m d_c/2$	

 $^{\mbox{\tiny 1)}}$  The clearance should be added separately to the slip of the fastener.

Source: Table according to EN 1995-1-1:2004, 7.1.

where:

- $\rho_{\rm m}$  ~ mean density of involved wood material, in kg/m³.
- *d* fastener outer diameter, in mm.
- $d_c$  connector diameter, as defined in EN 13271.

If the mean densities  $\rho_{\rm m,1}$  and  $\rho_{\rm m,2}$  of two jointed members are different, then  $\rho_{\rm m}$  in *table 9.2* should be taken as:

$$\rho_{\rm m} = \sqrt{\rho_{\rm m,1} \rho_{\rm m,2}}$$



Public bath Holje, Olofström.

### 9.3 Deflections

Control of deflection w can be based on different load combinations defined in EN 1990. The total net deflection  $w_{net,fin}$  after long time is given as:

 $W_{\text{net,fin}} = W_{\text{inst}} + W_{\text{creep}} - W_{\text{c}} = W_{\text{fin}} - W_{\text{c}}$ 

where:

- $w_{inst}$  instantaneous deflection based on relevant combination of loads.
- $w_{\rm creep}$  deflection due to creep.
- $w_{c}$  precamber (if applied).
- $w_{\rm fin}$  final deflection due to design load.

The various components are shown in *figure 9.1*.

The creep deflection  $w_{\text{creep}}$  is calculated as:

$$w_{\text{creep}} = k_{\text{def}} \cdot w_{\text{inst,qp}}$$

where  $w_{_{\rm inst,qp}}$  is the instantaneous deflection due to the quasi-permanent combination of the relevant loads.

The deflection limits given in *table 9.3* are recommended in EN 1995-1-1.



Figure 9.1 Definitions of deflection

### Table 9.3 Examples of limiting values for deflections of beams (EN 1995-1-1, 7.2)

	W <sub>inst</sub>	W <sub>net,fin</sub>	w <sub>fin</sub>
Beam on two supports	l/300 – l/500	ℓ/250 – ℓ/350	ℓ/150 – ℓ/300
Cantilever beam	ℓ/150 – ℓ/250	ℓ/125 – ℓ/175	ℓ/75 – ℓ/150

Source: Table according to EN 1995-1-1:2004, 7.2.

### 9.4 Vibrations

For residential floors with a fundamental frequency lower than or equal 8 Hz ( $f_1 \le 8$  Hz) a special investigation should be made. For residential floors with a fundamental frequency higher than 8 Hz ( $f_1 > 8$  Hz) the following requirements should be satisfied::

$$\frac{w}{F} \le a \qquad [mm/kN]$$
$$v \le b^{(f_1 : \zeta - 1)} \qquad [m/Ns^2]$$

where:

- *w* instantaneous maximum vertical deflection caused by a concentrated static force *F* applied at any point on the floor taking into account load distribution.
- unit impulse velocity response, which is the initial value of vertical floor velocity caused by a unit impulse of 1 Ns applied at any point of the floor.
- $\zeta$  modal damping ratio (a typical value for timber floors can be 0,01).
- $f_1$  fundamental frequency of the floor.

For a simply supported rectangular floor with timber beams having a span l,  $f_1$  and v may be calculated as:

$$f_1 = \frac{\pi}{2\ell^2} \sqrt{\frac{(EI)_\ell}{m}}$$

$$v = \frac{4(0, 4+0, 6n_{40})}{mB\ell + 200}$$

where:

- m mass per unit area, in kg/m<sup>2</sup>.
- $\ell$  floor span, in m.
- $(EI)_{\ell}$  equivalent plate bending stiffness about an axis p erpendicular to the primary beam direction, in Nm<sup>2</sup>/m.
- $n_{_{40}}$  the number of first order modes with natural frequencies up to 40 Hz.
- *B* floor width, in m, notice is written *b* i EN 1995-1-1 and not to be mixed up with *b* above.

The value of  $n_{40}$  may be calculated from:

$$n_{40} = \left\{ \left[ \left(\frac{40}{f_1}\right)^2 - 1 \right] \left(\frac{B}{\ell}\right)^4 \frac{\left(EI\right)_{\ell}}{\left(EI\right)_{\rm B}} \right\}^{0.25}$$

where:

 $(EI)_{B}$  equivalent plate bending stiffness of the floor about an axis parallel to the beams, assuming  $(EI)_{B} < (EI)_{c}$ .

# Connections with metal fasteners

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### 10.1 General

The design capacity  $F_{Rd}$  of a wood connection in the ultimate limit state is generally given as:

$$F_{\rm Rd} = k_{\rm mod} \frac{F_{\rm Rk}}{\gamma_{\rm M}}$$

where:

- $F_{\rm Rd}$ total design capacity of the connection.
- $F_{\rm Rk}$ total characteristic capacity of the connection.
- partial coefficient for material according to table 3.1, page 7.  $\gamma_{\rm M}$
- $k_{\rm mod}$  strength modification factor for the relevant wood material according to table 3.2, page 8.

For taking into account block shear failure and plug shear failure, see Volume 1: Section 4.9.3 and EN 1995-1-1, Annex A respectively.

# 10.2 Shear capacity of wood-wood and panel-wood connections

Characteristic load capacity for nails, staples, bolts, dowels and screws per shear plane and per fastener, is the minimum value obtained from the following expressions answering to different failure modes:

Fasteners in single shear, see figure 10.1, page 37:

$$f_{\mathrm{h},\mathrm{l},\mathrm{k}}t_{\mathrm{l}}d$$
 a)  
 $f_{\mathrm{h},\mathrm{2},\mathrm{k}}t_{\mathrm{2}}d$  b)

$$\frac{f_{\mathrm{h,l,k}}t_1d}{1+\beta} \left[ \sqrt{\beta + 2\beta^2 \left[ 1 + \frac{t_2}{t_1} + \left(\frac{t_2}{t_1}\right)^2 \right] + \beta^3 \left(\frac{t_2}{t_1}\right)^2} - \beta \left( 1 + \frac{t_2}{t_1} \right) \right] + \frac{F_{\mathrm{ax,Rk}}}{4} \quad \text{c})$$

$$F_{\rm v,Rk} = \min \left\{ 1,05 \frac{f_{\rm h,l,k} t_{\rm l} d}{2+\beta} \left[ \sqrt{2\beta(1+\beta) + \frac{4\beta(2+\beta)M_{\rm y,Rk}}{f_{\rm h,l,k} dt_{\rm l}^2}} - \beta \right] + \frac{F_{\rm ax,Rk}}{4} \right\}$$
d)

$$1,05\frac{f_{\rm h,l,k}t_2d}{1+2\beta} \left[ \sqrt{2\beta^2 (1+\beta) + \frac{4\beta (1+2\beta)M_{\rm y,Rk}}{f_{\rm h,l,k}dt_2^2}} - \beta \right] + \frac{F_{\rm ax,Rk}}{4} \qquad \text{e}$$

$$1,15\sqrt{\frac{2\beta}{1+\beta}}\sqrt{2M_{y,Rk}f_{h,l,k}d} + \frac{F_{ax,Rk}}{4}$$
f)

Fasteners in double shear, see figure 10.1:

$$f_{\mathrm{h},\mathrm{l},\mathrm{k}}t_{\mathrm{l}}d$$
 g)

$$F_{v,Rk} = \min \begin{cases} 0.5 f_{h,2,k} t_2 d & \text{h} \\ 1.05 \frac{f_{h,1,k} t_1 d}{2 + \beta} \left[ \sqrt{2\beta (1 + \beta) + \frac{4\beta (2 + \beta) M_{y,Rk}}{f_{h,1,k} dt_1^2}} - \beta \right] + \frac{F_{ax,Rk}}{4} & \text{j} \\ 1.15 \sqrt{\frac{2\beta}{1 + \beta}} \sqrt{2M_{y,Rk} f_{h,1,k} d} + \frac{F_{ax,Rk}}{4} & \text{k} \end{cases}$$

where:

$$\beta = \frac{f_{\rm h,2,k}}{f_{\rm h,1,k}}$$

 $F_{\rm v,Rk}~$  characteristic capacity per shear plane, per fastener.

- $t_i$  timber or board thickness or penetration depth, i = (1, 2).
- $f_{\mathrm{h,i,k}}$  characteristic embedment strength in wood member *i*.

*d* fastener diameter.

- $M_{\rm y,Rk}\,$  characteristic yield moment in fastener.
- $\beta$  ratio between embedment strengths of members.
- $F_{\rm ax,Rk}\,$  characteristic with drawal capacity of the fastener.

For single shear fasteners the value of  $F_{ax,Rk}$  is taken as the lower of the capacity in the two members. The different failure modes are shown in *figure 10.1*.



**Figure 10.1 Failure modes for timber and panel connections** Top row: Single shear. Bottom row: Double shear. The letters refer to the respective design expression above.



The contribution  $F_{ax,Rk}$  /4 (rope effect) should not exceed the following percentages of the remaining capacity (based on yield theory), described by the first term in the right part in each of the equations *c*), *d*), *e*), *f*), *j*) and *k*) above:

٠	round nails:	15 %
٠	square and grooved nails:	25 %
٠	other nails:	50 %
٠	screws:	100 %
٠	bolts:	25 %
٠	dowels:	0 %

# 10.3 Shear capacity of steel-to-wood connections

Characteristic load capacity for nails, bolts, dowels and screws per shear plane and per fastener, is the minimum value obtained from the following expressions answering to different failure modes:

Thin steel plate (thickness  $\leq 0.5 d$ ) in single shear:

$$F_{\rm v,Rk} = \min \begin{cases} 0.4 f_{\rm h,k} t_{\rm I} d & \text{a} ) \\ 1.15 \sqrt{2M_{\rm y,Rk} f_{\rm h,k} d} + \frac{F_{\rm ax,Rk}}{4} & \text{b} ) \end{cases}$$

Thick steel plate (thickness  $\geq d,$  hole diameter tolerance  $\leq 0,1d$  ) in single shear:

$$f_{\mathrm{h,k}}t_{\mathrm{l}}d$$
 c)

$$F_{\rm v,Rk} = \min \left\{ f_{\rm h,k} t_1 d \left[ \sqrt{2 + \frac{4M_{\rm y,Rk}}{f_{\rm h,k} dt_1^2}} - 1 \right] + \frac{F_{\rm ax,Rk}}{4} \right] \right\}$$
d)

$$\left[2, 3\sqrt{M_{y,Rk}f_{h,k}d} + \frac{F_{ax,Rk}}{4}\right]$$
 e)

### Steel plate with any thickness as central member of a double shear connection:

٢

$$f_{h,l,k}t_1d$$
 f)

$$F_{\rm v,Rk} = \min\left\{ f_{\rm h,l,k} t_1 d \left[ \sqrt{2 + \frac{4M_{\rm y,Rk}}{f_{\rm h,l,k} dt_1^2} - 1} \right] + \frac{F_{\rm ax,Rk}}{4} \right]$$
g)

$$\left[2,3\sqrt{M_{\rm y,Rk}f_{\rm h,l,k}d} + \frac{F_{\rm ax,Rk}}{4}\right]$$
 h)

Warehouse for building products, Uddevalla.



Figure 10.2 Failure modes for steel-to-timber connections. The letters refer to the respective design expression above.

### Thin steel plates (thickness $\leq 0.5 d$ ) as outer members of a double shear connection:

$$F_{\rm v,Rk} = \min \begin{cases} 0.5 f_{\rm h,2,k} t_2 d & \text{j} \\ 1.15 \sqrt{2M_{\rm y,Rk} f_{\rm h,2,k} d} + \frac{F_{\rm ax,Rk}}{4} & \text{k} \end{cases}$$

Thick steel plates (thickness  $\geq d$ ) as outer members of a double shear connection:

$$F_{\rm v,Rk} = \min \begin{cases} 0.5 f_{\rm h,2,k} t_2 d & l \\ 2.3 \sqrt{M_{\rm y,Rk} f_{\rm h,2,k} d} + \frac{F_{\rm ax,Rk}}{4} & m \end{cases}$$

where:

- $t_1$  the smaller thickness of the timber side members, or the penetration depth.
- $t_2$  thickness of the timber middle member.

For other notations *see section 10.2, page 36*. The different failure modes are shown in *figure 10.2*. For intermediate steel plate thicknesses neither thin nor thick, the capacity can be calculated using linear interpolation with limit values for thin and thick steel plate.



Public bath, Torsby.

### 10.4 Nailed connections

#### 10.4.1 Laterally loaded nails

The symbols for the thicknesses in single or double shear connections, *see figure 10.3 a*) and *b*) are defined as follows:

- $t_1$  Single shear connection, member thickness at the head side. Double shear connection, minimum of head side thickness and pointside penetration.
- t<sub>2</sub> Single shear connection, pointside penetration. Double shear connection, central member thickness.

For smooth nails with a minimum tensile strength of 600 MPa, the characteristic value  $M_{_{v,Rk}}$  (Nmm) for yield moment is determined by:

$$M_{\rm y,Rk} = \frac{f_{\rm u}}{600} 180 d^{2,6}$$
 (for round nails)

$$M_{\rm y,Rk} = \frac{f_{\rm u}}{600} 270 d^{2,6}$$
 (for square and grooved nails)

where:

- *d* nail diameter as defined in EN 14592, in mm, see figure 10.3 a c below.
- $f_{\rm u}$  ~ characteristic tensile strength of nail material, in MPa.



**Figure 10.3 Nominal diameter** *d* **for** a) round, b) square and c) grooved nail. Definition of  $t_1$  and  $t_2$  for d) single shear connection, e) double shear connection and f) overlapping nails.

For nails with diameter up to 8 mm, the characteristic embedment strength  $f_{\rm h,k}$  for timber and LVL is determined as:

$$f_{\rm h,k}$$
 = 0,082 $\rho_{\rm k} d^{-0.3}$  (without pre-drilled holes)

$$f_{\rm h,k} = 0,082 (1-0,01d) \rho_{\rm k}$$
 (with pre-drilled holes)

where:

 $\rho_{\rm k}$  characteristic timber density, in kg/m<sup>3</sup>.

*d* nail diameter, in mm.

Pre-drilling should be made if:

 $\rho_{\rm k}$  > 500 kg/m<sup>3</sup>

d > 6 mm

thereby the diameter of the pre-drilled hole should not exceed 0,8d.

For nails with a head diameter of at least 2*d*, the characteristic embedment strength  $f_{h,k}$  for panel products are:

$$f_{h,k} = 0,11 \cdot \rho_k d^{-0,3} \qquad \text{(for plywood)}$$

$$f_{h,k} = 30 \cdot d^{-0,3} t^{0,6} \qquad \text{(for hardfibreboard (EN 622-2))}$$

$$f_{h,k} = 65 \cdot d^{-0,7} t^{0,1} \qquad \text{(for particleboard and OSB)}$$

where t is panel thickness in mm, d is nail diameter in mm and  $\rho_k$  is characteristic panel density in kg/m<sup>3</sup>.

# 10.4.2 Requirements for spacing, distance and penetration depth

At least two nails are required in a connection. For smooth nails the pointside penetration depth should be at least 8*d*.

In a three member connection, see Figure 10.3 f), page 40, nails may overlap in the central member provided that  $t-t_2 > 4d$ .

For one row of n nails parallel to grain, the load carrying capacity parallel to grain should be calculated using an effective number of fasteners  $n_{of}$  according to:

 $n_{\rm ef} = n^{k_{\rm ef}}$ 

where:

 $\begin{array}{ll}n & \text{number of nails in the row.}\\ k_{\text{ef}} & \text{see table 10.1.} \end{array}$ 

If the nails are displaced transversely at least 1*d* the capacity does not have to be reduced.

#### Table 10.1 Values of k<sub>ef</sub>

Spacing <sup>1)</sup>	k <sub>ef</sub>		
	Without pre-drilling	With pre-drilling	
$a_1 \ge 14d$	1,0	1,0	
a <sub>1</sub> = 10 <i>d</i>	0,85	0,85	
$a_1 = 7d$	0,7	0,7	
a <sub>1</sub> = 5 <i>d</i>	-	0,5	

<sup>1)</sup> Linear interpolation permitted.

Source: Table according to EN 1995-1-1:2004, 8.3.1.1.

Spacing and	Angle <i>a</i>	Minimum spacing or distance		
end/edge distances		Without pre-drilled holes		Pre-drilled holes
		ρ <sub>k</sub> ≤ 420 kg/m³	420 kg/m <sup>3</sup> < $\rho_{\rm k} \le 500$ kg/m <sup>3</sup>	
a <sub>1</sub> (parallel to grain)	$0^{\circ} \le \alpha \le 360^{\circ}$	d < 5 mm: (5 + 5   cosα )d	$(7+8 \cos\alpha )d$	$(4 +  \cos \alpha )d$
		d ≥ 5 mm: (5 + 7   cos α  )d		
a₂ (perpendicular to grain)	$0^\circ \le \alpha \le 360^\circ$	5d	7d	(3 +  sinα )d
a <sub>3.t</sub> (loaded end)	$-90^\circ \le \alpha \le 90^\circ$	$(10 + 5 \cos \alpha)d$	$(15 + 5 \cos \alpha)d$	$(7 + 5 \cos \alpha)d$
a <sub>3,c</sub> (unloaded end)	$90^\circ \le \alpha \le 270^\circ$	10 <i>d</i>	15 <i>d</i>	7d
a <sub>4,t</sub> (loaded edge)	$0^{\circ} \le \alpha \le 180^{\circ}$	d < 5 mm: (5 + 2 sin α)d	d < 5 mm: (7 + 2 sin α)d	d < 5 mm: (3 + 2 sin α)d
		$d \ge 5 \text{ mm:}$ $(5 + 5 \sin \alpha)d$	d ≥ 5 mm: (7 + 5 sin a)d	$d \ge 5 \text{ mm:}$ (3 + 4 sin $\alpha$ ) $d$
a <sub>4,c</sub> (unloaded edge)	$180^\circ \le \alpha \le 360^\circ$	5d	7d	3d

#### Table 10.2 Minimum values of spacing and end and edge distances for nails in wood-to-wood connections.

For wood-to-wood panel connections, spacings can be reduced by a factor 0,85 (EN 1995-1-1, 8.3.1.3).

For steel-to-wood connections, spacings can be reduced by a factor 0,7 (EN 1995-1-1, 8.3.1.4). Notations are defined in figure 10.4.

Source: Table according to EN 1995-1-1:2004, 8.3.1.2.

# Table 10.3Common nail dimensions,refers to grooved nail. Nails are identifiedby diameter/cross dimension (mm)and length (mm).

Diameter or cross dimension (mm)	Length (mm)
1,4	25
1,7	35
2,0	40, 50, 60
2,3	50, 60
2,5	60
2,8	75
3,1	75
3,4	100
3,7	100
4,0	125
4,3	125
4,7	150
5,1	150
5,5	175
6,0	200
6,5	225
7,0	250
8,0	300



#### Figure 10.4 Definition of edge and end distances and spacings between fasteners a) Spacing parallel in a row and perpendicular between rows,

b) edge and end distances ( $\alpha$  is the angle between grain and force direction);

1) loaded end, 2) unloaded end, 3) loaded edge, 4) unloaded edge.

#### 10.4.3 Axially loaded nails

- Nails used to resist permanent or long-term axial loading shall be threaded.
- Nails in end grain should be considered incapable to transmit axial load.

The characteristic withdrawal capacity of nails  $F_{ax,Rk}$  for nailing perpendicular to grain, *see figure 10.5 a*), and slant nailing, *see figure 10.5 b*), is given by:

• For nails other than smooth nails (defined in EN 14592):

$$F_{\text{ax,Rk}} = \min \begin{cases} f_{\text{ax,k}} dt_{\text{pen}} \\ f_{\text{head,k}} d_{\text{h}}^2 \end{cases}$$

• For smooth nails:

$$F_{\text{ax,Rk}} = \min \begin{cases} f_{\text{ax,k}} dt_{\text{pen}} \\ f_{\text{ax,k}} dt + f_{\text{head,k}} d_{\text{h}}^2 \end{cases}$$

där:

 $f_{ax,k}$  characteristic pointside withdrawal strength.

- $f_{\rm head,k}$  characteristic headside pull-through strength.
- *d* nail diameter.
- $t_{\rm pen}$  pointside penetration depth or length of threaded part in the pointside member.
- t thickness of headside member.
- $d_{\rm h}$  nail head diameter.

For smooth nails with a pointside penetration depth of at least 12*d*, the characteristic values of the withdrawal and pull-through strengths should be found from the following expressions:

$$f_{\text{ax,k}} = 20 \cdot 10^{-6} \rho_k^2 \text{ [N/mm^2]} \qquad f_{\text{head,k}} = 70 \cdot 10^{-6} \rho_k^2 \text{ [N/mm^2]}$$

where  $\rho_k$  is the characteristic timber density, in kg/m<sup>3</sup>.

Values of  $f_{\rm ax,k}$  and  $f_{\rm head,k}$  should be determined by tests according to EN 1382, EN 1383 and EN 14358. In practical design work these values are obtained from the Declarations of Performance, provided by the nail manufacturers.



Figure 10.5 Nailing a) perpendicular to grain and b) slant nailing.



Public bath Holje, Olofström.

#### 10.4.4 Combined lateral and axial loading

For connections subjected to a combination of axial load  $F_{ax,Ed}$  and lateral load  $F_{v,Ed}$  the following interaction formulas are valid:

• For smooth nails:

$$\frac{F_{\text{ax,Ed}}}{F_{\text{ax,Rd}}} + \frac{F_{\text{v,Ed}}}{F_{\text{v,Rd}}} \le 1$$

• For other types of nails:

$$\left(\frac{F_{\rm ax,Ed}}{F_{\rm ax,Rd}}\right)^2 + \left(\frac{F_{\rm v,Ed}}{F_{\rm v,Rd}}\right)^2 \le 1$$

where  $F_{\rm ax,Rd}$  and  $F_{\rm v,Rd}$  are the design load capacities under axial and lateral loading respectively.

# 10.5 Bolted and dowelled connections

Characteristic value for yield moment  $M_{_{\rm v,Rk}}$  for bolts and dowels:

$$M_{\rm v,Rk} = 0.3 f_{\rm u} d^{2.6}$$

where:

- $f_{\rm u}$  ~ characteristic tensile strength, in MPa.
- *d* bolt or dowel diameter, in mm.

For  $d \leq 30$  mm the characteristic embedment strength at angle  $\alpha$  to the grain is given by:

$$f_{\rm h,\alpha,k} = \frac{f_{\rm h,0,k}}{k_{90}\sin^2\alpha + \cos^2\alpha} \qquad [\rm N/mm^2]$$

$$f_{h,0,k} = 0,082(1-0,01d)\rho_k$$
 [N/mm<sup>2</sup>]

where:

$$k_{90} = \begin{cases} 1,35 + 0,015d & \text{(for softwood)} \\ 1,30 + 0,015d & \text{(for LVL)} \\ 0,90 + 0,015d & \text{(for hardwood)} \end{cases}$$

and:

 $\rho_{\rm k}$  characteristic timber density, in kg/m<sup>3</sup>.

*d* bolt or dowel diameter, in mm.

For one row of n bolts or dowels parallel to the grain direction, the load carrying capacity parallel to grain, should be calculated using an effective number of fasteners  $n_{ef}$  given by:

$$n_{\rm ef} = \min \begin{cases} n \\ n^{0.9} \sqrt[4]{\frac{a_1}{13d}} \end{cases}$$

where:

- *n* number of bolts or dowels in the row.
- a<sub>1</sub> spacing between fasteners, in mm.
- *d* bolt or dowel diameter, in mm.

For loads perpendicular to grain,  $n_{\rm ef} = n$  and for angles  $0^{\circ} < \alpha < 90^{\circ}$  between force and grain direction, linear interpolation may be used.

For bolted or dowelled steel-to-timber connections the rules in *section 10.3, page 38* are applicable.

#### Table 10.4 Minimum values of spacing and end and edge distances for bolts

Spacing and end/edge distances	Angle	Minimum spacing or distance
$a_1$ (parallel to grain)	$0^{\circ} \le \alpha \le 360^{\circ}$	$(4 +  \cos \alpha )d$
a <sub>2</sub> (perpendicular to grain)	$0^{\circ} \le a \le 360^{\circ}$	4 <i>d</i>
a <sub>3,t</sub> (loaded end)	$-90^{\circ} \le \alpha \le 90^{\circ}$	max(7 <i>d</i> ; 80mm)
a <sub>3,c</sub> (unloaded end)	90° ≤ α < 150°	$(1+6\sin\alpha)d$
	150° ≤ α < 210°	4 <i>d</i>
	210° ≤ α ≤ 270°	$(1+6 \sin\alpha )d$
a <sub>4,t</sub> (loaded edge)	$0^{\circ} \le \alpha \le 180^{\circ}$	$\max[(2 + 2 \sin \alpha)d; 3d]$
a <sub>4,c</sub> (unloaded edge)	180° ≤ α ≤ 360°	3d

For notations, see figure 10.4, page 42.

Source: Table according to EN 1995-1-1:2004, 8.5.1.1.

#### Table 10.5 Minimum values of spacing and end and edge distances for dowels

Spacing and end/edge distances	Angle	Minimum spacing or distance
a <sub>1</sub> (parallel to grain)	$0^{\circ} \le \alpha \le 360^{\circ}$	$(3+2 \cos\alpha )d$
$a_2^{}$ (perpendicular to grain)	$0^{\circ} \le \alpha \le 360^{\circ}$	3d
a <sub>3,t</sub> (loaded end)	$-90^{\circ} \le \alpha \le 90^{\circ}$	max(7 <i>d</i> ; 80mm)
a <sub>3,c</sub> (unloaded end)	$90^\circ \le \alpha < 150^\circ$	$a_{3,t} \sin \alpha $
	$150^\circ \le \alpha < 210^\circ$	max(3,5 <i>d</i> ; 40mm)
	$210^\circ \le \alpha \le 270^\circ$	$a_{3,t} \sin \alpha $
a <sub>4,t</sub> (loaded edge)	$0^{\circ} \le \alpha \le 180^{\circ}$	$\max[(2+2\sin\alpha)d; 3d]$
a <sub>4,c</sub> (unloaded edge)	$180^\circ \le \alpha \le 360^\circ$	3d

For notations, see figure 10.4, page 42.

Source: Table according to EN 1995-1-1:2004/A2:2014, 8.6.

### 10.6 Screwed connections

#### 10.6.1 Laterally loaded screws

For smooth shank screws the following is valid:

- The rules in section 10.2, page 36, can be applied provided that an effective diameter d<sub>ef</sub> is used to account for the threaded part of the screw. d<sub>ef</sub> shall be used when determining the yield moment capacity and the embedment strength of the threaded part. d shall be used to determine spacing, end and edge distances and the effective number of screws.
- For *d* ≤ 6 mm the rules in *section* 10.4.1, *page* 40, och 10.4.2, *page* 41, can be applied.
- For *d* > 6 mm the rules in *section 10.5, page 44*, can be applied.

If the outer thread diameter is equal to the shank diameter and the smooth shank penetrates at least 4*d* into the member containing the point of the screw,  $d_{\rm ef}$  can be taken equal to the smooth shank diameter. Otherwise  $d_{\rm ef}$  should be taken as 1,1 times the inner thread diameter.

#### 10.6.2 Axially loaded screws

The resistance of an axially loaded screw connection is determined as the minimum of the following failure modes:

- withdrawal failure of the threaded part of the screw
- pull-through failure of the screw head
- tensile failure of the screw.

#### Failure mode 1:

The characteristic <u>withdrawal capacity</u>  $F_{ax,a,Rk}$  of a connection with axially loaded screws with 6 mm  $\leq d \leq 12$  mm and  $0,6 \leq d_1/d \leq 0.75$ , can be calculated from:

$$F_{\text{ax},\alpha,\text{Rk}} = \frac{n_{\text{ef}} f_{\text{ax},k} d \cdot \ell_{\text{ef}} \cdot k_{\text{d}}}{1,2\cos^2 \alpha + \sin^2 \alpha}$$

$$f_{\text{ax,k}} = 0,52 \cdot d^{-0.5} \ell_{\text{ef}}^{-0.1} \rho_{\text{k}}^{0.8}$$
$$k_{\text{d}} = \min \begin{cases} d/8\\ 1 \end{cases}$$

where:

- $f_{\rm ax,k}$  characteristic with drawal strength perpendicular to grain, in N/mm<sup>2</sup>.
- *d* outer thread diameter, in mm.
- $d_1$  inner thread diameter, in mm.
- $n_{\rm ef}$  effective number of screws, see below.
- $\ell_{\rm ef}$  ~ penetration length of the threaded part, in mm.
- $\rho_k$  characteristic density of timber, in kg/m<sup>3</sup>.
- $\label{eq:angle} \begin{array}{ll} \alpha & \mbox{ angle between screw axis and grain direction, with} \\ \alpha \geq 30^\circ. \end{array}$

When the requirements for the outer and inner thread diameter are not fulfilled, it is refered to the declared values from the screw manufacturers.

#### Failure mode 2:

The characteristic <u>pull-through resistance</u>  $F_{ax,a,Rk}$  of a connection with axially loaded screws, can be calculated from:

$$F_{\rm ax,\alpha,Rk} = n_{\rm ef} f_{\rm head,k} d_{\rm h}^2 \left(\frac{\rho_{\rm k}}{\rho_{\rm a}}\right)^{0.8}$$

where:

- $f_{\rm head,k}$  characteristic pull-through strength for the screw according to EN 14592 for density  $\rho_{\rm a}$ , see values in the Declarations of Performance provided by the screw manufacturers.
- $d_{\rm h}$  diameter of the screw head, in mm.

Other notations are given above for failure mode 1.

#### Failure mode 3:

The characteristic <u>tensile resistance</u>  $F_{t,Rk}$  of a connection with axially loaded screws, can be calculated from:

$$F_{\rm t,Rk} = n_{\rm ef} f_{\rm tens,k}$$

where:

 $f_{\rm tens,k}$  characteristic tensile strength of the screw according to EN 14592, see values in the Declarations of Performance provided by the screw manufacturers.

For a connection with a group of n screws loaded by a force component parallel to the shank, the effective number of screws is:

$$n_{\rm ef} = n^{0.9}$$

For combined axial and lateral loading in screwed connections the interaction expression for other types of nails in *section* 10.4.4, *page* 44, is applicable.

Minimum screw spacing parallel to grain	Minimum screw spacing perpendicular to grain	Minimum end distance to the centre of gravity of the screw in each timber member	Minimum edge distance to the centre of gravity of the screw in each timber member
a <sub>1</sub>	a <sub>2</sub>	a <sub>1,CG</sub>	a <sub>2,CG</sub>
7d	5 <i>d</i>	10 <i>d</i>	4 <i>d</i>

#### Table 10.6 Minimum values of spacing and end/edge distances for axially loaded screws

For notations, see figure 10.6.

Source: Table according to EN 1995-1-1:2004, 8.7.2.



**Figure 10.6** Spacing and end/edge distances for axially loaded screw connections Key 1: Centre of gravity of the screw in each timber member.

# Wall diaphragms

# 11.1 Simplified analysis method A

Applicable only for diaphragms with tie-downs at their ends and if the width of each sheet is greater or equal than h/4, where h is the height of the wall, *see figure 11.1*. It is also assumed that the fastener spacing is constant along the perimeter of every sheathing panel.

For a wall with several wall panels the design racking load capacity  $F_{y,\text{Rd}}$  is given by:

$$F_{\rm v,Rd} = \sum_{\rm i} F_{\rm i,v,Rd}$$

where:

 $F_{i,v,Rd}$  design racking load capacity of wall panel *i* against a force  $F_{i,v,Ed}$  shown in *figure 11.1*:

$$F_{i,v,Rd} = \frac{F_{f,Rd} \cdot b_i c_i}{s}$$

where:

- $F_{\rm f,Rd}~$  lateral design capacity of an individual fast ener.
- $b_i$  wall panel width, see figure 11.1.
- *s* fastener spacing (constant along the perimeter of every sheathing panel).

$$c_{i} = \begin{cases} 1 & \text{if} & b_{i} \ge b_{0} = h/2 \\ \frac{b_{i}}{b_{0}} & \text{if} & b_{i} < b_{0} = h/2 \end{cases}$$



Figure 11.1 Forces acting on a) wall panel; b) framing; c) sheathing in wall diaphragm.

- 11.1 Simplified analysis method A 49
- 11.2 Simplified analysis method B 50

Wall panels containing door or window openings do not contribute to the racking capacity.

The reactions  $F_{i,c,Ed}$  and  $F_{i,t,Ed}$  are calculated as:

$$F_{i,c,Ed} = F_{i,t,Ed} = \frac{F_{i,v,Ed} \cdot h}{b_i}$$

# 11.2 Simplified analysis method B

A more general method also taking into account the capacity of wall elements with openings and the positive effect of vertical load on the wall diaphragm is described in *EN* 1995-1-1,9.2.4.3.

# Bracing

# 12.1 Single members in compression

Each intermediate support used for bracing should have a minimum spring stiffness *C* determined as:

$$C = k_{\rm s} \frac{N_{\rm d}}{a}$$

where:

- $k_s$  modification factor with value given in *table* 12.1.
- $N_{\rm d}$  ~ mean design compressive force in the braced element.
- *a* bay length, *see figure 12.1*.

The design stabilising force  $F_d$  at each support is:

$$F_{\rm d} = \begin{cases} \frac{N_{\rm d}}{k_{\rm f,1}} & \text{(for structural timber)} \\ \\ \frac{N_{\rm d}}{k_{\rm f,2}} & \text{(for glulam and LVL)} \end{cases}$$

where  $k_{\rm f,1}$  and  $k_{\rm f,2}$  are modification factors with values given in *table 12.1*.

This expression can also be used for the lateral stabilising force  $F_d$  required for the compressive edge of a rectangular beam in bending if the compressive force is determined as:

$$N_{\rm d} = \left(1 - k_{\rm crit}\right) \frac{M_{\rm d}}{h}$$

where:

- $M_{\rm d}$  maximum design bending moment.
- *h* beam depth.
- *k*<sub>crit</sub> factor accounting for the effect of lateral buckling, *see section 4, page 21.*



Figure 12.1 Single members in compression braced by lateral supports (C)

- 12.1 Single members in compression 51
- 12.2 Bracing of beam or truss systems 52

### Table 12.1 Values of modification factors for design of bracings

Modification factor	Value
k <sub>s</sub>	4 to 1
k <sub>f,1</sub>	50 to 80
k <sub>f,2</sub>	80 to 100
k <sub>f3</sub>	30 to 80

Source: Table according to EN 1995-1-1:2004, 9.2.5.3.

# 12.2 Bracing of beam or truss systems

For a series of *n* parallel members which together are laterally braced by a stabilizing system, *see figure 12.2*, the design stability load acting on the bracing system can be represented by a uniformly distributed load  $q_d$  given by:

$$q_{\rm d} = k_{\ell} \frac{n \cdot N_{\rm d}}{k_{\rm f,3} \ell}$$

where:

$$k_{\ell} = \min \begin{cases} 1\\ \sqrt{\frac{15}{\ell}} \end{cases}$$

and:

- $N_{\rm d}$  mean design compressive force in one member.
- *n* number of members to be braced.
- $\ell$  overall span of the stabilising system, in m, see figure 12.2.
- $k_{f,3}$  modification factor with value given in *table 12.1*.

The horizontal deflection of the bracing system should not exceed  $\ell/500$ , including the influence of external loads.



- 1) *n* members of the system.
- 2) Bracing.
- Horizontal deflection of the system due to imperfections and effects of the second order.
- 4) Stabilizing forces.
- 5) External loads on bracing.
- 6) Reaction forces on bracing due to external loads.
- 7) Reaction forces on members due to stabilizing forces.

Figure 12.2 Beam or truss system supported by lateral bracing

# Symbols

#### Symbols used in EN 1995-1-1.

Symbol	Explanation		
Latin upper case letters			
А	Cross-sectional area		
A <sub>ef</sub>	Effective area of the total contact surface between a punched metal plate fastener and the timber; effective total contact surface perpendicular to the grain		
A <sub>f</sub>	Cross-sectional area of flange		
A <sub>net,t</sub>	Net cross-sectional area perpendicular to the grain		
A <sub>net,v</sub>	Net shear area parallel to the grain		
С	Spring stiffness		
E <sub>0,05</sub>	Fifth percentile value of modulus of elasticity		
E <sub>d</sub>	Design value of modulus of elasticity		
E <sub>mean</sub>	Mean value of modulus of elasticity		
E <sub>mean,fin</sub>	Final mean value of modulus of elasticity		
F	Force		
$F_{\rm A,Ed}$	Design force acting on a punched metal plate fastener at the centroid of the effective area		
F <sub>A,min,d</sub>	Minimum design force acting on a punched metal plate fastener at the centroid of the effective area		
$F_{ax,Ed}$	Design axial force on fastener		
$F_{\rm ax,Rd}$	Design value of axial withdrawal capacity of the fastener		
$F_{\rm ax,Rk}$	Characteristic axial withdrawal capacity of the fastener		
F <sub>c</sub>	Compressive force		
F <sub>d</sub>	Design force		
F <sub>d,ser</sub>	Design force at the serviceability limit state		
$F_{\rm f,Rd}$	Design load-carrying capacity per fastener in wall diaphragm		
$F_{\rm i,c,Ed}$	Design compressive reaction force at end of shear wall		
$F_{\rm i,t,Ed}$	Design tensile reaction force at end of shear wall		
F <sub>i,vert,Ed</sub>	Vertical load on wall		
F <sub>i,v,Rd</sub>	Design racking resistance of panel <i>i</i> or wall <i>i</i>		
F <sub>la</sub>	Lateral load		
F <sub>M,Ed</sub>	Design force from a design moment		
F <sub>t</sub>	Tensile force		
F <sub>t,Rk</sub>	Characteristic tensile capacity of a connection		
F <sub>v,0,Rk</sub>	Characteristic load-carrying capacity of a connector along the grain		
F <sub>v,Ed</sub>	Design shear force per shear plane of fastener; Horizontal design effect on wall diaphragm		

F <sub>v,Rd</sub>	Design load-carrying capacity per shear plane per fastener; Design racking load capacity
F <sub>v,Rk</sub>	Characteristic load-carrying capacity per shear plane per fastener
F <sub>v,w,Ed</sub>	Design shear force acting on web
F <sub>x,Ed</sub>	Design value of a force in <i>x</i> -direction
F <sub>y,Ed</sub>	Design value of a force in <i>y</i> -direction
F <sub>x,Rd</sub>	Design value of plate capacity in <i>x</i> -direction
F <sub>y,Rd</sub>	Design value of plate capacity in y-direction
F <sub>x,Rk</sub>	Characteristic plate capacity in x-direction
F <sub>y,Rk</sub>	Characteristic plate capacity in y-direction
G <sub>0,05</sub>	Fifth percentile value of shear modulus
G <sub>d</sub>	Design value of shear modulus
G <sub>mean</sub>	Mean value of shear modulus
Н	Overall rise of a truss
l <sub>f</sub>	Second moment of area of flange
tor	Torsional moment of inertia
l <sub>z</sub>	Second moment of area about the weak axis
K <sub>ser</sub>	Slip modulus
K <sub>ser,fin</sub>	Final slip modulus
K <sub>u</sub>	Instantaneous slip modulus for ultimate limit states
L <sub>net,t</sub>	Net width of the cross-section perpendicular to the grain
L <sub>net,v</sub>	Net length of the fracture area in shear
M <sub>A,Ed</sub>	Design moment acting on a punched metal plate fastener
M <sub>ap,d</sub>	Design moment at apex zone
M <sub>d</sub>	Design moment
M <sub>y,Rk</sub>	Characteristic yield moment of fastener
N	Axial force
R <sub>90,d</sub>	Design splitting capacity
R <sub>90,k</sub>	Characteristic splitting capacity
R <sub>ax,d</sub>	Design load-carrying capacity of an axially loa- ded connection
R <sub>ax,k</sub>	Characteristic load-carrying capacity of an axi- ally loaded connection
$R_{ax,\alpha,k}$	Characteristic load-carrying capacity at an angle $\alpha$ to grain
R <sub>d</sub>	Design value of a load-carrying capacity
R <sub>ef,k</sub>	Effective characteristic load-carrying capacity of a connection
R <sub>iv,d</sub>	Design racking capacity of a wall
R <sub>k</sub>	Characteristic load-carrying capacity
R.	Characteristic splitting capacity

R <sub>to,k</sub>	Characteristic load-carrying capacity of a toothed plate connector	
R <sub>v,d</sub>	Design racking capacity of a wall diaphragm	
V	Shear force; volume	
$V_{\rm u}$ , $V_{\ell}$	Shear forces in upper and lower part of beam with a hole	
W <sub>y</sub>	Section modulus about axis y	
X <sub>d</sub>	Design value of a strength property	
X <sub>k</sub>	Characteristic value of a strength property	
Latin lower case letters		
а	Distance	
a <sub>1</sub>	Spacing, parallel to grain, of fasteners within one row	
a <sub>1,CG</sub>	Minimum end distance to the centre of gravity of the screw in each timber member	
a <sub>2</sub>	Spacing, perpendicular to grain, between rows of fasteners	
a <sub>2,CG</sub>	Minimum edge distance to the centre of gravity of the screw in each timber member	
а <sub>з,с</sub>	Distance between fastener and unloaded end	
a <sub>3,t</sub>	Distance between fastener and loaded end	
a <sub>4,c</sub>	Distance between fastener and unloaded edge	
a <sub>4,t</sub>	Distance between fastener and loaded edge	
a <sub>bow</sub>	Maximum bow of truss member	
a <sub>bow,perm</sub>	Maximum permitted bow of truss member	
a <sub>dev</sub>	Maximum deviation of truss	
0 dev,perm	Maximum permitted deviation of truss	
Ь	Width	
b <sub>i</sub>	Width of panel <i>i</i> or wall <i>i</i>	
b <sub>net</sub>	Clear distance between studs	
b <sub>w</sub>	Web width	
d	Diameter; outer thread diameter	
d <sub>1</sub>	Diameter of centre hole of connector; inner thread diameter	
d <sub>c</sub>	Connector diameter	
$d_{_{ m ef}}$	Effective diameter	
d <sub>h</sub>	Head diameter of connector	
f <sub>h,i,k</sub>	Characteristic embedment strength of timber member <i>i</i>	
f <sub>a,0,0</sub>	Characteristic anchorage capacity per unit area for $\alpha = 0^{\circ}$ och $\beta = 0^{\circ}$	
f <sub>a,90,90</sub>	Characteristic anchorage capacity per unit area for $\alpha = 90^{\circ}$ och $\beta = 90^{\circ}$	
$f_{_{a,\alpha,\beta,k}}$	Characteristic anchorage strength	
f_ax,k	Characteristic withdrawal parameter for nails	
f <sub>c,0,d</sub>	Design compressive strength along the grain	
f <sub>c,w,d</sub>	Design compressive strength of web	
$f_{\rm f,c,d}$	Design compressive strength of flange	

f <sub>c,90,k</sub>	Characteristic compressive strength perpendicular to grain
f <sub>ftd</sub>	Design tensile strength of flange
f <sub>h.k</sub>	Characteristic embedment strength
f <sub>head,k</sub>	Characteristic pull-through parameter for nails
f <sub>1</sub>	Fundamental frequency
f <sub>m,k</sub>	Characteristic bending strength
$f_{\rm m,y,d}$	Design bending strength about the principal <i>y</i> -axis
f <sub>m,z,d</sub>	Design bending strength about the principal <i>z</i> -axis
$f_{\mathrm{m},\mathrm{a},\mathrm{d}}$	Design bending strength at an angle $\alpha$ to the grain
$f_{t,0,d}$	Design tensile strength along the grain
f <sub>t,0,k</sub>	Characteristic tensile strength along the grain
f <sub>t,90,d</sub>	Design tensile strength perpendicular to the grain
f <sub>t,w,d</sub>	Design tensile strength of the web
f <sub>u,k</sub>	Characteristic tensile strength of bolts
<i>f</i> <sub>v,0,d</sub>	Design panel shear strength
$f_{v,ax,\alpha,k}$	Characteristic withdrawal strength at an angle $\boldsymbol{\alpha}$ to grain
$f_{\rm v,ax,90,k}$	Characteristic withdrawal strength perpendicular to grain
$f_{\rm v,d}$	Design shear strength
h	Depth; height of wall
$h_{_{\rm ap}}$	Depth of the apex zone
h <sub>d</sub>	Hole depth
h <sub>e</sub>	Embedment depth; loaded edge distance
h <sub>ef</sub>	Effective depth
h <sub>f,c</sub>	Depth of compression flange
h <sub>f,t</sub>	Depth of tension flange
h <sub>rℓ</sub>	Distance from lower edge of hole to bottom of member
h <sub>ru</sub>	Distance from upper edge of hole to top of member
h <sub>w</sub>	Web depth
i	Notch inclination
k <sub>c,y</sub> , k <sub>c,z</sub>	Instability factor
k <sub>cr</sub>	Crack factor for shear resistance
k <sub>crit</sub>	Factor used for lateral buckling
k <sub>d</sub>	Dimension factor for panel
$k_{\rm def}$	Deformation factor
k <sub>dis</sub>	Factor taking into account the distribution of stresses in an apex zone
$k_{\rm f,1},k_{\rm f,2},k_{\rm f,3}$	Modification factors for bracing resistance
k <sub>h</sub>	Depth factor
k <sub>i,q</sub>	Uniformly distributed load factor

k <sub>m</sub>	Factor considering re-distribution of bending stresses in a cross-section
$k_{\rm mod}$	Modification factor for duration of load and moisture content
k <sub>n</sub>	Sheathing material factor
k <sub>r</sub>	Reduction factor
k <sub>R,red</sub>	Reduction factor for load-carrying capacity
k <sub>s</sub>	Fastener spacing factor; modification factor for spring stiffness
k <sub>s,red</sub>	Reduction factor for spacing
$k_{\rm shape}$	Factor depending on the shape of the cross-section
k <sub>sys</sub>	System strength factor
k,	Reduction factor for notched beams
k <sub>vol</sub>	Volume factor
$k_{\rm v}$ eller $k_{\rm z}$	Instability factor
lamin	Minimum anchorage length for a glued-in rod
l	Span; contact length
ℓ <sub>A</sub>	Distance from a hole to the centre of the member support
$\ell_{\rm ef}$	Effective length; Effective length of distribution
l,,	Distance from a hole to the end of the member
l_	Spacing between holes
m	Mass per unit area
n.,	Number of frequencies below 40 Hz
n,	Effective number of fasteners
ef D ,	Distributed load
a.	Equivalent uniformly distributed load
r	Radius of curvature
S	Spacing
S	Basic fastener spacing
-0 <i>r</i> .	Inner radius
in t	Thickness
t	Penetration depth
<sup>-</sup> pen U	Creep deformation
- creep	Final deformation
fin U	Final deformation for a permanent action G
u <sub>fin,G</sub>	Final deformation for the leading variable
fin,Q,1	action $Q_1$
U <sub>fin,Q,i</sub>	Final deformation for accompanying variable actions $Q_{\rm i}$
U <sub>inst</sub>	Instantaneous deformation
U <sub>inst,G</sub>	Instantaneous deformation for a permanent action <i>G</i>
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U <sub>inst,Q,i</sub>	Instantaneous deformation for accompanying variable actions $Q_i$
W <sub>c</sub>	Precamber
W <sub>creep</sub>	Creep deflection
W <sub>fin</sub>	Final deflection
W <sub>inst</sub>	Instantaneous deflection
W <sub>net,fin</sub>	Net final deflection
V	Unit impulse velocity response
Greek lower	case letters
α	Angle between the x-direction and the force for a punched metal plate; Angle between the direction of the load and the loaded edge (or end)
β	Angle between the grain direction and the force for a punched metal plate
$\beta_{c}$	Straightness factor
γ	Angle between the x-direction and the timber connection line for a punched metal plate
γ <sub>M</sub>	Partial factor for material properties, also accounting for model uncertainties and dimensional variations
λ <sub>y</sub>	Slenderness ratio corresponding to bending about the <i>y</i> -axis
λ <sub>z</sub>	Slenderness ratio corresponding to bending about the z-axis
$\lambda_{\rm rel,y}$	Relative slenderness ratio corresponding to bending about the <i>y</i> -axis
$\lambda_{\rm rel,z}$	Relative slenderness ratio corresponding to bending about the <i>z</i> -axis
$ ho_{k}$	Characteristic density
$ ho_{ m m}$	Mean density
$\sigma_{\rm c,0,d}$	Design compressive stress along the grain
$\sigma_{\rm c,\alpha,d}$	Design compressive stress at an angle $\alpha$ to the grain
$\sigma_{\rm f,c,d}$	Mean design compressive stress of flange
$\sigma_{\rm f,c,max,d}$	Design compressive stress of extreme fibres of flange
$\sigma_{\rm f,t,d}$	Mean design tensile stress of flange
$\sigma_{\rm f,t,max,d}$	Design tensile stress of extreme fibres of flange
$\sigma_{\rm m,crit}$	Critical bending stress
$\sigma_{\rm m,y,d}$	Design bending stress about the principal <i>y</i> -axis
$\sigma_{\rm m,z,d}$	Design bending stress about the principal z-axis
$\sigma_{_{\mathrm{m,a,d}}}$	Design bending stress at an angle $\alpha$ to the grain
$\sigma_{_{ m N}}$	Axial stress
$\sigma_{_{ m t,0,d}}$	Design tensile stress along the grain
$\sigma_{\rm t,90,d}$	Design tensile stress perpendicular to the grain

$\sigma_{_{\rm w,c,d}}$	Design compressive stress of web
$\sigma_{\rm w,t,d}$	Design tensile stress of web
$ au_{d}$	Design shear stress
$ au_{ m F,d}$	Design anchorage stress from axial force
$ au_{\mathrm{M,d}}$	Design anchorage stress from moment
$ au_{ m tor,d}$	Design shear stress from torsion
$\psi_{0}$	Factor for combination value of a variable action
$\psi_1$	Factor for frequent value of a variable action
$\Psi_2$	Factor for quasi-permanent value of a variable action
ζ	Modal damping ratio

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